



**University of Belgrade  
Technical Faculty in Bor,  
Mining and Metallurgy  
Institute Bor**

**54<sup>th</sup> International  
October Conference  
on Mining and Metallurgy**

# **PROCEEDINGS**

**Editors:**

**Ljubiša Balanović**

**Dejan Tanikić**



**18-21 October 2023, Bor Lake, Serbia**

**PROCEEDINGS,  
54<sup>th</sup> INTERNATIONAL OCTOBER CONFERENCE  
on Mining and Metallurgy**

**Editors:**

**Prof. dr Ljubiša Balanović**

**Prof. dr Dejan Tanikić**

*University of Belgrade, Technical Faculty in Bor*

**Technical Editor:**

**M. Sc. Miljan Marković**

*University of Belgrade, Technical Faculty in Bor*

**Publisher:** University of Belgrade, Technical Faculty in Bor

**For the publisher:** Dean Prof. dr Dejan Tanikić

**Circulation:** 200 copies

CIP - Каталогизacija у публикацији Народна библиотека Србије, Београд

622(082)(0.034.2)

669(082)(0.034.2)

INTERNATIONAL October Conference on Mining and Metallurgy (54 ; 2023  
; Borsko jezero)

Proceedings [Elektronski izvor] / 54th International October Conference on Mining  
and Metallurgy - IOC 2023, 18-21 October 2023, Bor Lake, Serbia ; [organized by]  
University of Belgrade, Technical Faculty in Bor and Mining and Metallurgy Institute  
Bor ; editors Ljubiša Balanović, Dejan Tanikić. - Bor : University of Belgrade,  
Technical Faculty, 2023 (Niš : Grafika Galeb). - 1 USB fleš memorija ; 1 x 1 x 5 cm

Sistemska zahteva: Nisu navedeni. - Nasl. sa naslovne strane dokumenta. - Tiraž 200. -  
Preface / Ljubiša Balanović. - Bibliografija uz svaki rad.

ISBN 978-86-6305-140-9

a) Рударство -- Зборници b) Металургија -- Зборници

COBISS.SR-ID 126659849

-----  
Bor Lake, Serbia, October 18-21, 2023



Conference is financially supported by  
The Ministry of Science, Technological  
Development and Innovation  
of the Republic of Serbia

### SCIENTIFIC COMMITTEE

Prof. Dr Dejan Tanikić (Serbia) - president  
Prof. Dr Nada Štrbac (Serbia) - vice-president  
Prof. Dr Radoje Pantović (Serbia) - vice-president

Dr Ana Kostov (Serbia)  
Prof. Dr Adam Grajcar (Poland)  
Prof. Dr Adina Negrea (Romania)  
Dr Andrei Rotaru (Romania)  
Prof. Dr Batrić Pešić (USA)  
Dr Biserka Trumić (Serbia)  
Prof. Dr Boštjan Markoli (Slovenia)  
Dr Branislav Marković (Serbia)  
Prof. Dr Cornelia Muntean (Romania)  
Prof. Dr Daniela Grigorova (Bulgaria)  
Prof. Dr Dejan Ivezić (Serbia)  
Prof. Dr Desimir Marković (Serbia)  
Prof. Dr Dimitris Pnias (Greece)  
Prof. Dr Dimitriu Sorin (Romania)  
Prof. Dr Dmitry Vasilyev (Russia)  
Dr Dragan Komljenović (Canada)  
Prof. Dr Dragan Manasijević (Serbia)  
Dr Dragan Milanović (Serbia)  
Prof. Dr Dragan Milovanović (Serbia)  
Prof. Dr Dragoslav Gusković (Serbia)  
Prof. Dr Dušan Orać (Slovakia)  
Prof. Dr Duško Minić (Serbia)  
Prof. Dr Endre Romhanji (Serbia)  
Prof. Dr Essen Suleimenov (Kazakhstan)  
Prof. Dr Farzet Bikić (Bosnia and Herzegovina)  
Prof. Emeritus Fathi Habashi (Canada)  
Prof. Dr Grozdanka Bogdanović (Serbia)  
Prof. Dr György Kaptay (Hungary)  
Prof. Dr Ivan Mihajlović (Serbia)  
Prof. Dr Iveta Vaskova (Slovakia)  
Prof. Dr Jakob Lamut (Slovenia)  
Prof. Dr Jasmin Suljagić (Bosnia and Herzegovina)  
Dr Jasmina Stevanović (Serbia)  
Dr Jasna Stajić Trošić (Serbia)  
Prof. Dr Jovica Sokolović (Serbia)  
Prof. Dr Jožef Medved (Slovenia)  
Prof. Dr Kaikun Wang (China)  
Prof. Dr Karl Heinz Spitzer (Germany)  
Prof. Emeritus Karlo Raić (Serbia)  
Prof. Dr Kemal Delijić (Montenegro)  
Prof. Dr Komnitsas Konstantinos (Greece)  
Prof. Dr Kostas Matis (Greece)  
Prof. Dr Krzysztof Fitzner (Poland)  
Prof. Dr Luis Filipe Malheiros (Portugal)  
Prof. Dr Milan Antonijević (Serbia)  
Prof. Dr Milan Trumić (Serbia)  
Dr Mile Bugarin (Serbia)

Dr Milenko Ljubojev (Serbia)  
Prof. Dr Milovan Vuković (Serbia)  
Prof. Dr Mira Cocić (Serbia)  
Mirjam Jan-Blažič (Slovenia)  
Prof. Dr Mirjana Rajčić Vujasinović (Serbia)  
Prof. Dr Mirko Gojić (Croatia)  
Dr Miroslav Sokić (Serbia)  
Prof. Dr Mirsada Oruč (Bosnia and Herzegovina)  
Dr Nadežda Talijan (Serbia)  
Prof. Dr Natalija Dolić (Croatia)  
Prof. Dr Nedeljko Magdalinović (Serbia)  
Prof. Dr Nenad Radović (Serbia)  
Prof. Dr Nenad Vušović (Serbia)  
Prof. Dr Nicanor Cimpoesu (Romania)  
Prof. Dr Nobuyuki Masuda (Japan)  
Prof. Dr Onuralp Yucel (Turkey)  
Prof. Dr Pavel Broz (Czech Republic)  
Prof. Dr Petr Solozhenkin (Russia)  
Prof. Dr Petrica Vizureanu (Romania)  
Dr Sun Zhongmei (China)  
Prof. Dr Ridvan Yamanoglu (Turkey)  
Prof. Dr Rodoljub Stanojlović (Serbia)  
Prof. Dr Rositsa Paunova (Bulgaria)  
Prof. Dr Sead Čatić (Bosnia and Herzegovina)  
Prof. Dr Sergey Krasikov (Russia)  
Dr Slavomír Hredzák (Slovakia)  
Prof. Dr Snežana Milić (Serbia)  
Prof. Dr Snežana Šerbula (Serbia)  
Prof. Dr Srba Mladenović (Serbia)  
Dr Srećko Stopić (Germany)  
Prof. Dr Stojan Groudev (Bulgaria)  
Prof. Dr Sulejman Muhamedagić (Bosnia and Herzegovina)  
Prof. Dr Svetlana Ivanov (Serbia)  
Prof. Dr Tatjana Volkov-Husović (Serbia)  
Prof. Dr Tomáš Havlik (Slovakia)  
Prof. Dr Velimir Radmilović (Serbia)  
Prof. Dr Velizar Stanković (Serbia)  
Prof. Dr Vesna Grekulović (Serbia)  
Dr Vladan Ćosović (Serbia)  
Vladan Mihailović (Serbia)  
Dr Vladan Kašić (Serbia)  
Prof. Dr Vladimir Krstić (Canada)  
Prof. Dr Vladislav Kecojević (USA)  
Dr Walter Valery (Australia)  
Prof. Dr Xuewei Lv (China)  
Prof. Dr Yong Du (China)  
Prof. Dr Žarko Radović (Montenegro)  
Prof. Dr Zdenka Zovko Brodarac (Croatia)  
Dr Zoran Stevanović (Serbia)  
Prof. Dr Željko Kamberović (Serbia)

**ORGANIZING COMMITTEE**

**Prof. dr Ljubiša Balanović, Full Professor (UB TF Bor) - president**  
**Prof. dr Saša Stojadinović, Full Professor (UB TF Bor) - vice-president**  
**Prof. dr Srba Mladenović, Full Professor (UB TF Bor) - vice-president**  
**Dr Ana Kostov, Principal Research Fellow (MMI Bor) - vice-president**

**Prof. dr Nada Štrbac, Full Professor (UB TF Bor)**  
**Prof. dr Dragan Manasijević, Full Professor (UB TF Bor)**  
**Prof. dr Vesna Grekulović, Full Professor (UB TF Bor)**  
**Prof. dr Đorđe Nikolić, Full Professor (UB TF Bor)**  
**Prof. dr Milan Radovanović, Full Professor (UB TF Bor)**  
**Prof. dr Marija Petrović Mihajlović, Full Professor (UB TF Bor)**  
**Prof. dr Zoran Štirbanović, Associate Professor (UB TF Bor)**  
**Prof. dr Milan Gorgievski, Associate Professor (UB TF Bor)**  
**Prof. dr Saša Marjanović, Associate Professor (UB TF Bor)**  
**Prof. dr Ivana Marković, Associate Professor (UB TF Bor)**  
**Prof. dr Žaklina Tasić, Associate Professor (UB TF Bor)**  
**Doc. dr Dejan Petrović, Assistant Professor (UB TF Bor)**  
**Doc. dr Anđelka Stojanović, Assistant Professor (UB TF Bor)**  
**Doc. dr Uroš Stamenković, Assistant Professor (UB TF Bor)**  
**Dr Jasmina Petrović, Assistant with PhD (UB TF Bor)**  
**Vladimir Nikolić, Assistant (UB TF Bor)**  
**Milica Zdravković, Assistant (UB TF Bor)**  
**Miljan Marković, Assistant (UB TF Bor)**  
**Milijana Mitrović, Assistant (UB TF Bor)**  
**Milan Nedeljković, Assistant (UB TF Bor)**  
**Avram Kovačević, Teaching Assistant (UB TF Bor)**  
**Sandra Vasković, English Lecturer (UB TF Bor)**  
**Oliver Marković, IT service (UB TF Bor)**  
**Violeta Aleksić, Liquidator (UB TF Bor)**

## PREFACE

On behalf of the Organizing Committee, it is a great honor and pleasure to welcome all esteemed participants of the 54<sup>th</sup> International October Conference on Mining and Metallurgy (IOC 2023), scheduled to take place at the picturesque Bor Lake, Serbia, from October 18<sup>th</sup> to 21<sup>st</sup> 2023.

The collaborative efforts of the University of Belgrade, the Technical Faculty in Bor, and the Mining and Metallurgy Institute Bor have meticulously organized this year's IOC. Our focus remains unwavering on showcasing the latest research findings and advancements in geology, mining, metallurgy, materials science, technology, environmental protection, and other engineering disciplines. Our primary objective is to foster a dynamic environment where academics, researchers, and industry professionals can come together to share their knowledge, experiences, and innovative ideas while exploring opportunities for collaborative research endeavors.

Our conference agenda is rich and diverse, encompassing plenary sessions, engaging invited lectures, technical presentations, enlightening oral and poster sessions, informative technical tours, a diverse exhibition, and memorable social gatherings. At the heart of this event lies our strong commitment to sustainable development within the mining and metallurgy sector. We are dedicated to exploring ecologically conscious methodologies, responsible resource extraction practices, and cutting-edge technologies that reduce the industry's environmental impact and enhance the well-being of local communities.

The conference proceedings comprise 129 papers authored by individuals from universities, research institutes, and industries in 22 countries. We are proud to welcome participants from Bosnia and Herzegovina, Bulgaria, Canada, China, Croatia, Germany, Greece, India, Iran, Kazakhstan, Libya, North Macedonia, Montenegro, Morocco, Romania, Russia, Slovakia, South Africa, Spain, Turkey, United States, and, of course, Serbia.

We are excited to host the 8<sup>th</sup> International Student Conference on Technical Sciences (ISC 2023) as part of IOC 2023. This event offers students from Serbia and the wider region a unique chance to showcase their research and discuss the future of their fields with experts.

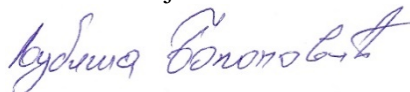
We sincerely thank the Ministry of Science, Technological Development, and Innovation of the Republic of Serbia for their generous financial support. In addition, we express our profound gratitude to all our sponsors, exhibitors, and friends of the Conference for their contributions and unwavering support for playing a pivotal role in ensuring the success of IOC 2023.

We would like to express our heartfelt thanks to all authors, committees, reviewers, speakers, and chairpersons for their invaluable contributions in shaping IOC 2023.

We look forward to welcoming you to the 55<sup>th</sup> International October Conference on Mining and Metallurgy (IOC 2024), which will be held in October 2024.

On behalf of the 54<sup>th</sup> IOC Organizing Committee,

Prof. dr Ljubiša Balanović



## TABLE OF CONTENTS

### Plenary Lectures

**Velimir R. Radmilović** (SERBIA)

*Energy: One of the biggest challenges in 21<sup>st</sup> century* 3-3

**Jing Yu, Mingshui Luo, Junyi Xiang, Yang You, Zhixiong You, Xuewei Ly** (CHINA)

*Efficient extraction of vanadium from vanadium slag* 4-8

### Invited Lectures

**Batrić Pešić** (UNITED STATES)

*The ongoing restructuring of universities to adopt the sophistication offered by internet* 11-19

**Yaima Filiberto, Alberto Montenegro, Eugenio Alvarez** (SPAIN)

*Machine learning applied to improving the scrap recycling and melting process in all types of ferrous alloys and steel* 20-22

**Slobodan Kostić, Qi Fenglai, Savo Pirgić, Nenad Botić, Dobrica Milovanović, Čedomir Sušić, Igor Zlatković** (SERBIA)

*Construction of a new sintering plant 180 m<sup>2</sup> within the HBIS Group Serbia Iron & Steel* 23-26

**Satyananda Patra** (INDIA)

*Acid activation of bentonite: Physico-Chemical characterization and application in goethitic iron ore green pelletization* 27-35

**Ridvan Yamanoglu** (TURKEY)

*Production of metal-based powders by atomization techniques* 36-45

**Yong Du, Rainer Schmid-Fetzer, Jincheng Wang, Shuhong Liu, Jianchuan Wang, Qiang Lu, Yuhui Zhang, Kai Li** (CHINA, GERMANY)

*Computational design of engineering materials: case studies for a cemented carbide and a heat resistant Al alloy* 46-46

### Conference Papers

**Ordinartsev Denis, Nadezhda Pechischeva, Svetlana Estemirova, Andrey Rempel** (RUSSIA)

*Cr(VI) photosorption on composite sorbent of montmorillonite with amorphous TiO<sub>2</sub>* 49-52

**Mikhail Korovkin, Ludmila Ananyeva, Andrey Zherlitsyn, Sergey Kondratyev, Olesya Savinova** (RUSSIA)

*Electro-pulse crushing in high-purity quartz production* 53-55

**Žarko Radović, Nebojša Tadić** (MONTENEGRO)

*Analytical simulation of EAF dust enrichment* 56-59



<b><u>Nebojša Tadić, Žarko Radović</u> (MONTENEGRO)</b> <i>Thermal and mechanical relaxation of residual stresses in cold rolled aluminium alloy strips</i>	60-63
<b>Dragan Šabaz, Miloš Stojanović, Dejan Petrović</b> (SERBIA) <i>Selection of anchor type using AHP method</i>	64-67
<b><u>Miloš Stojanović, Veljko Lapčević, Ivica Vojinović</u></b> (SERBIA) <i>Blast fragmentation analysis in Jama Bor by using WipFrag software</i>	68-71
<b><u>Veljko Lapčević, Toma Jovičić, Slavko Torbica</u></b> (SERBIA) <i>Mine ventilation model validation by PQ survey</i>	72-75
<b><u>Jelena Đorđević, Jelena Stefanović, Sandra Guševac, Ivan Jelić, Stefan Trujić</u></b> (SERBIA) <i>Life cycle analysis (LCA) of asphalt layers containing recycled asphalt pavement</i>	76-79
<b><u>Jelena Ivaz, Dejan Petrović, Predrag Stolić, Mladen Radovanović, Dragan Zlatanović, Saša Stojadinović, Pavle Stojković</u></b> (SERBIA) <i>Occupational injuries in underground coal mining: statistical analysis of data</i>	80-83
<b><u>Jelena Ivaz, Dejan Petrović, Mladen Radovanović, Dragan Zlatanović, Saša Stojadinović, Pavle Stojković</u></b> (SERBIA) <i>Prediction of methane emissions in coalmine - Soko</i>	84-87
<b><u>C. Prochaska, E. Kokkinos, D. Merachtsaki, A. Lampou, E. Peleka, K. Simeonidis, G. Vourlias, A. Zouboulis</u></b> (GREECE) <i>Recovery of metallic fractions from medical products labelled for single use</i>	88-91
<b><u>Nataša Sarap, Marija Janković, Vojislav Stanić, Ivana Jelić, Marija Šljivić-Ivanović</u></b> (SERBIA) <i>Analysis of gross alpha and gross beta activity in samples around former uranium mine Gabrovnica</i>	92-95
<b><u>Dragan Manasijević, Ljubiša Balanović, Ivana Marković, Uroš Stamenković</u></b> (SERBIA) <i>Latent heat of some aluminium based phase change alloys for thermal energy storage</i>	96-99
<b><u>Anđelka Stojanović, Ivica Nikolić, Isidora Milošević</u></b> (SERBIA) <i>Position of European countries in sustainable resource management</i>	100-103
<b><u>Aleksandar Đorđević, Duško Minić, Milena Zečević, Dragan Manasijević</u></b> (SERBIA) <i>Mechanical and electrical properties of the ternary Ag-Ge-Sn alloys</i>	104-107
<b><u>Milena Zečević, Duško Minić, Aleksandar Đorđević, Dragan Manasijević</u></b> (SERBIA) <i>Effect of chemical composition on the corrosion resistance of the ternary Ag-Ge-Sn alloys</i>	108-111
<b><u>Tatiana Aleksandrova, Nadezhda Nikolaeva</u></b> (RUSSIA) <i>Extraction of low-dimensional structures of nonferrous and noble metals from refractory raw materials</i>	112-115
<b><u>Viša Tasić, Tatjana Apostolovski-Trujić, Bojan Radović, Nevena Ristić, Tamara Urošević, Vladan Kamenović, Zvonko Damjanović</u></b> (SERBIA) <i>Air quality measurements in the Bor city during the reconstruction of the copper smelter Bor in 2022</i>	116-119



<b><u>Slavica Miletić, Biserka Trumić, Suzana Stanković</u> (SERBIA)</b> <i>Application of control charts in the laboratory for testing the metallic materials</i>	120-123
<b><u>Alexey M. Amdur, Sergei A. Fedorov, Andrey A. Forshev, Nikolay V. Grevtsev, Vera V. Yurak</u> (RUSSIA)</b> <i>Technological aspects of the use of peat as a component of pulverated coal fuel for blast furnaces</i>	124-127
<b><u>Ljiljana Avramović, Zoran Stevanović, Vanja Trifunović, Radmila Marković, Dragana Božić, Daniela Urošević, Silvana Dimitrijević</u> (SERBIA)</b> <i>Hydrometallurgical treatment of mining waste from Bor - Serbia in aim of copper recovery</i>	128-131
<b><u>Daniel Kržanović, Radmilo Rajković, Ivana Jovanović, Milenko Jovanović, Miomir Mikić</u> (SERBIA)</b> <i>Determination the final contour of the open pit Veliki Krivelj for the mining capacity 23.1 million tons of ore</i>	132-135
<b><u>Vladan Marinković, Miroslava Maksimović, Milenko Jovanović, Goran Pačkovski</u> (SERBIA)</b> <i>The use of unmanned aerial vehicles for making the precise 3D topo models and orthophoto images</i>	136-140
<b><u>Dejan Tanikić, Anđela Stojić, Jelena Đoković, Miloš Stoljiljković</u> (SERBIA)</b> <i>Mechanical characteristics of the shape memory alloy Cu-Zn-Al</i>	141-144
<b><u>Ljiljana Avramović, Vanja Trifunović, Zoran Stevanović, Radmila Marković, Dragana Božić, Dejan Bugarin, Silvana Dimitrijević</u> (SERBIA)</b> <i>Copper recovery from RE-flotation tailings by combined process</i>	145-148
<b><u>Milenko Jovanović, Daniel Kržanović, Radmilo Rajković, Vladan Marinković, Miroslava Maksimović, Miomir Mikić</u> (SERBIA)</b> <i>Application of hybrid geogrids in mining</i>	149-153
<b><u>Stefan Trujić, Miroslava Maksimović, Vladan Marinković, Ljiljana Avramović, Vanja Trifunović, Dragana Božić</u> (SERBIA)</b> <i>Geological exploration of the technogenic deposit - old flotation tailing pit - Bor with the possibility of leaching</i>	154-157
<b><u>Zoran Stevanović, Radmila Marković, Ljiljana Avramović, Vojka Gardić, Jelena Petrović, Dragana Božić</u> (SERBIA)</b> <i>Sustainable and smart mining</i>	158-161
<b><u>Snežana Ignjatović, Ivana Vasiljević, Branisav Sretković, Milanka Negovanović</u> (SERBIA)</b> <i>Using gravity data to define structural correlation affecting the formation of Neogene basins</i>	162-165
<b><u>Deniz Eylül Akpınar, Batuhan Turgut, Ugur Gurol, Savas Dilibal</u> (TURKEY)</b> <i>Characterization of wire arc additively manufactured wear-resistant bimetallic component</i>	166-169
<b><u>Mistreanu Sebastian, Ramona Cimpoesu, Dragoş Achiţei, Mihai Popa, Daniela Lucia Chicet, Vasile Manole, Ana-Maria Scripcariu, Nicanor Cimpoesu</u> (ROMANIA)</b> <i>Sandblasting process influence on stainless steel cutting element properties</i>	170-174

<b><u>Dorđe Petrović, Katarina Stanković, Latinka Slavković Beškoski, Ksenija Kumrić</u></b> (SERBIA) <i>Removal of Cu(II) from aqueous solutions using adsorbent based on chitosan hydrogel beads</i>	175-178
<b><u>Jovan P. Šetrajčić, Siniša M. Vučenović</u></b> (BOSNIA AND HERZEGOVINA) <i>Modified basic properties of electrons in layered nanocrystals with a complex lattice</i>	179-182
<b><u>Irena Nikolić, Milena Tadić, Dijana Đurović, Nevena Cupara, Ivana Milašević</u></b> (MONTENEGRO) <i>Kinetic and thermodynamic aspects of strontium adsorption by steelmaking slag</i>	183-186
<b><u>Miomir Mikić, Milenko Jovanović, Sandra Milutinović, Daniel Kržanović, Radmilo Rajković</u></b> (SERBIA) <i>New flotation plant Veliki Krivelj monitoring plan</i>	187-190
<b><u>Miomir Mikić, Radmilo Rajković, Daniel Kržanović, Sandra Milutinović</u></b> (SERBIA) <i>Recultivation of open pit Veliki Krivelj</i>	191-194
<b><u>Farzet Bikić, Khaola Awad, Halim Prčanović, Mirnes Duraković</u></b> (BOSNIA AND HERZEGOVINA) <i>Analysis of influenced factors on tropospheric ozone content in the city of Zenica during 2020</i>	195-198
<b><u>Sandra Milutinović, Ljubiša Obradović, Daniel Kržanović, Miomir Mikić, Radmilo Rajković</u></b> (SERBIA) <i>Flotation tail storage methods</i>	199-202
<b><u>Sandra Milutinović, Milena Kostović, Ljubiša Obradović, Srđana Magdalinović, Sanja Petrović</u></b> (SERBIA) <i>Methods of transportation and discharge of tails to flotation tailings pond</i>	203-206
<b><u>Uğur Gürol, Ceren Çelik, Müesser Göçmen, Mustafa Koçak</u></b> (TURKEY) <i>Microstructural and mechanical characterization of armor steel joint welded with sandwich design</i>	207-210
<b><u>Branka Pešovski, Milan Radovanović, Vesna Krstić, Danijela Simonović, Silvana Dimitrijević</u></b> (SERBIA) <i>Electrochemical characteristics of the anodized titanium oxide films in sulfuric acid</i>	211-215
<b><u>Duško Đukanović, Nemanja Đokić, Zoran Aksentijević, Daniel Radivojević, Branisl Stakić</u></b> (SERBIA) <i>Methane as an untapped energy potential of the "Soko" brown coal mine</i>	216-220
<b><u>Žaklina Tasić, Marija Petrović Mihajlović, Ana Simonović, Milan Radovanović, Maja Nujkić, Milan Antonijević</u></b> (SERBIA) <i>Electrochemical methods for the determination of tryptophan and caffeine</i>	221-224
<b><u>Isidora Milošević, Anđelka Stojanović, Sanela Arsić, Ivica Nikolić, Ana Rakić</u></b> (SERBIA) <i>Circular economy in the era of Industry 5.0</i>	225-228

<b><u>Almaida Gigović-Gekić, Elvis Agović, Belma Fakić, Hasan Avdušinović</u></b> (BOSNIA AND HERZEGOVINA) <i>Effect of delta ferrite on microstructure and hardness welded joints of steel S21800</i>	229-232
<b><u>Radmila Marković, Dragana Bozić, Zoran Stevanović, Tatjana Apostolovski Trujić, Vojka Gardić, Ljiljana Avramović, Vesna Marjanović</u></b> (SERBIA) <i>Combining neutralization and adsorption methods for metals removal from Saraka stream</i>	233-236
<b><u>Ana Petrović, Radmila Marković, Emina Požega</u></b> (SERBIA) <i>CNTs as potential material for wastewater purification: a review</i>	237-240
<b><u>Zdenka Stanojević Šimšić, Ana Kostov, Aleksandra Milosavljević, Slavica Miletić</u></b> (SERBIA) <i>Experimental investigations of CuAlNi alloys with 70 at%Cu</i>	241-244
<b><u>Ana Kostov, Aleksandra Milosavljević, Zdenka Stanojević Šimšić, Ivan Jovanović</u></b> (SERBIA) <i>Determination of melt properties in Cu-Fe alloys</i>	245-248
<b><u>Vladimir Nikolić, Milan Trumić</u></b> (SERBIA) <i>A simple method of determining of bond work index for finer samples</i>	249-252
<b><u>Ivan Jovanović, Novica Staletović</u></b> (SERBIA) <i>Management of risk assessment in environmental protection in surface copper mine</i>	253-256
<b><u>Jovan P. Šetrajić, Stevo K. Jaćimovski, Siniša M. Vučenović</u></b> (BOSNIA AND HERZEGOVINA) <i>Possibility of localized electron states appearance in ultrathin layered crystalline structures</i>	257-260
<b><u>Jovica Sokolović, Ivana Ilić, Dragiša Stanujkić, Zoran Štirbanović</u></b> (SERBIA) <i>Application of VIKOR method for comparison of the washability of coals</i>	261-264
<b><u>Vladimir Jovanović, Dejan Todorović, Branislav Ivošević, Dragan Radulović, Sonja Milićević, Marija Ercegović, Slavica Mihajlović</u></b> (SERBIA) <i>The process of obtaining biochar and the development of the products thus obtained</i>	265-269
<b><u>Jelena Petrović, Marija Ercegović, Marija Simić, Marija Koprivica, Jelena Dimitrijević, Marija Marković</u></b> (SERBIA) <i>Mg/Fe-modified hydrochar with promoted adsorption performances</i>	270-273
<b><u>Esra Dokumaci Alkan, Nurdan Ari, Murat Alkan</u></b> (TURKEY) <i>A coating application of IN718 via self-propagating high-temperature synthesis method</i>	274-277
<b><u>Murat Alkan, Esra Dokumaci Alkan, Dilan Ugurluer, Aslihan Karakanat</u></b> (TURKEY) <i>Production of AlCoCrCuXFeNi alloys via self-propagating high-temperature synthesis method</i>	278-281
<b><u>Jarmila Trpčevská, Iveta Vasková, Katarína Pauerová, Martina Laubertová, Dušan Oráč</u></b> (SLOVAKIA) <i>Zinc volatilization in the primary and the secondary zinc production</i>	282-286

<b><u>Dragan Ignjatović, Lidija Đurđevac Ignjatović, Vanja Đurđevac, Katarina Milivojević, Ivan Jovanović (SERBIA)</u></b> <i>Application of the numerical method in the definition of a substrate of circular cross section</i>	287-291
<b><u>Dragan Ignjatović, Lidija Đurđevac Ignjatović, Vanja Đurđevac, Mladen Supić, Dušan Tašić (SERBIA)</u></b> <i>Influence of the subsoil bearing capacity during formation of high landfills</i>	292-296
<b><u>Bojana Živković, Jelisaveta Marjanović, Jelena Đokić, Maja Petrović (SERBIA)</u></b> <i>Soil and rock properties as a basis for the sanitary landfill settings</i>	297-300
<b><u>Milan Gorgievski, Miljan Marković, Nada Štrbac, Vesna Grekulović, Kristina Božinović, Milica Zdravković, Marina Marković (SERBIA)</u></b> <i>Adsorption kinetics for copper ions adsorption onto onion peels</i>	301-304
<b><u>Saba Nourozi, Fatemeh Pourasgharian, Ahmad Khodadadi Darban (IRAN)</u></b> <i>Recovery of copper from low-grade copper ore using organic acid</i>	305-308
<b><u>Maria Krasteva (BULGARIA)</u></b> <i>Methodology and equipment for researching corrosion cracking processes in steel 3H14L (BDS 3692-78)</i>	309-312
<b><u>Jasmina Nešković, Pavle Stjepanović, Nenad Milojković, Dejan Lazić, Klara Konc Janković, Svetlana Polavder, Ivana Jovanović (SERBIA)</u></b> <i>Testing the Bond work index on limestone from flue gas desulphurization plant in TPP Ugljevik</i>	313-317
<b><u>Biljana Zlatičanin, Sandra Kovačević (MONTENEGRO)</u></b> <i>Impact of titanium addition on microstructure and properties of as-cast Al-Cu15 alloys</i>	318-321
<b><u>Biljana Zlatičanin, Sandra Kovačević (MONTENEGRO)</u></b> <i>Effect of cooling rate on mechanical properties of binary Al-Cu23 alloys</i>	322-324
<b><u>Desislav Ivanov, Irena Peytcheva, Marko Holma (BULGARIA)</u></b> <i>Horizon Europe AGEMERA project - Agile Exploration and Geo-modelling for European Critical Raw Materials: The potential of Assarel porphyry copper deposit for critical raw materials</i>	325-328
<b><u>Shehret Tilvaldyev, Uzziel Caldiño Herrera, Jose Omar Davalos, Manuel Alejandro Lira Martinez, Marlenne Alejandra Hernandez Lira, Diego Adan Villordo Melendez (CANADA)</u></b> <i>Problems of anthropogenic pollution of space</i>	329-334
<b><u>Mohammed Derqaoui, Abdelmoughit Abidi, Abdelrani Yaacoubi, Khalid El Amari, Omar Oabi, Abdelaziz Bacaoui (MOROCCO)</u></b> <i>Apatite flotation from low-grade sedimentary phosphate ore</i>	335-338
<b><u>Nadezhda Kazakova, Alexandar Popov, Georgi Chernev (BULGARIA)</u></b> <i>Influence of the distribution and content of limestone particles on the properties of blended cements</i>	339-342

<b><u>Daniel Ogochukwu Okanigbe, Shade Rouxzeta Van Der Merwe</u></b> (SOUTH AFRICA) <i>Rocks of Obafemi Awolowo University and Environ, Nigeria: structural analysis of geological contact</i>	343-347
<b><u>Vladan Kašić, Ana Radosavljević Mihajlović, Jovica Stojanović, Slavica Mihajlović, Melina Vukadinović, Nataša Đorđević, Ivana Jelić</u></b> (SERBIA) <i>Study of thermally treated zeolitic tuffs of Serbia, deposits "Zlatokop" and "Općište"-Beočin</i>	348-352
<b><u>Vesna Grekulović, Aleksandra Mitovski, Milica Zdravković, Nada Štrbac, Milan Gorgievski, Milovan Vuković, Miljan Marković</u></b> (SERBIA) <i>Electrochemical behavior of copper in chloride medium in the presence of nettle extract</i>	353-356
<b><u>Marko Pavlović, Marina Dojčinović, Muhamed Harbinja, Atif Hodić, Dragan Radulović, Mirjana Stojanović, Zagorka Aćimović</u></b> (SERBIA, BOSNIA AND HERZEGOVINA) <i>Effects of the application of pyrophyllite in the composition of protective coatings</i>	357-360
<b><u>Tamara Ristić, Nenad Milosavljević, Dobrica Milovanović</u></b> (SERBIA) <i>Measures for the processing of iron with a higher incoming phosphorus content at the steel shop</i>	361-365
<b><u>Ivana Mikavica, Dragana Randelović, Milena Obradović, Jovica Stojanović, Jelena Mutić</u></b> (SERBIA) <i>Microplastic textile fibers in urban soils of Serbia</i>	366-369
<b><u>Jianbo Zhao, Xinnan Zhao, Donglai Ma, Yang You, Zhixiong You, Xuewei Lv</u></b> (CHINA) <i>Preparation of ferronickel by semi-molten smelting a mixture of two types of laterite ore</i>	370-374
<b><u>Mladen Radovanović, Dejan Petrović, Jelena Ivaz, Dragan Zlatanović</u></b> (SERBIA) <i>Possibility of copper ores exploitation using in situ leaching method</i>	375-378
<b><u>Ivan Jelić, Nikola Lekić, Nikola Stanić, Miomir Mikić</u></b> (SERBIA) <i>Selection of an optimal route for relocation of the Čehotina river bed</i>	379-382
<b><u>Milica Zdravković, Vesna Grekulović, Bojan Zdravković, Nada Štrbac, Milan Gorgievski, Miljan Marković</u></b> (SERBIA) <i>Electrochemical behavior of steel in 0.1 mol/dm<sup>3</sup> HCl in the presence of potato peel juice</i>	383-386
<b><u>Ivana Marković, Dalibor Jović, Uroš Stamenković, Dragan Manasijević, Ljubiša Balanović, Milan Gorgievski</u></b> (SERBIA) <i>Microstructure and thermal properties of leaded brass after quenching</i>	387-390
<b><u>Mehmet Ali Yildiz</u></b> (SERBIA) <i>Hot strip mill walking beam slab reheating project</i>	391-394
<b><u>Peter Polyak</u></b> (SERBIA) <i>Finishing mill automation upgrade at hot strip mill</i>	395-400
<b><u>Branislav Potić, Ana Arifović</u></b> (SERBIA) <i>The metallurgical testing results of the boron mineralized material from Valjevo-Mionica basin</i>	401-406

<b>Uroš Stamenković, Ivana Marković, Srba Mladenović, Saša Marjanović, Avram Kovačević, Milijana Mitrović, Filip Basarabić (SERBIA)</b> <i>The influence of quenching media on different properties of C45 carbon steel</i>	407-413
<b>Yang You, Jiabao Guo, Zhixiong You, Xuewei Lv (CHINA)</b> <i>Investigation of the mixing and granulation behavior of iron ore fines in horizontal high-shear granulator</i>	414-417
<b>Jovica Sokolović, Grozdanka Bogdanović, Velizar Stanković, Gracijan Strainović, Ivana Ilić, Milan Gorgievski, Miljan Marković (SERBIA)</b> <i>Investigation on beneficiation of iron from copper ore of Mauritania Copper Mine (MCM) by magnetic separation</i>	418-421
<b>Essen Suleimenov, Rustam Sharipov, Galymzhan Maldybayev, Zhibek Orazaliyeva (KAZAKHSTAN)</b> <i>Investigation of the influence of pulsed electric current on the efficiency of decomposition of aluminate solution</i>	422-423
<b>Lovro Liverić, Tamara Holjevac Grgurić, Sunčana Smokvina Hanza, Wojciech Sitek, Vedrana Špada, Marko Kršulja (CROATIA)</b> <i>Influence of silver content on martensitic transformation of Cu-Al-Ag alloy</i>	424-427
<b>Hasan Ali Taner, Vildan Onen (TURKEY)</b> <i>Evaluation of the efficiency of different collectors in the chalcopyrite flotation</i>	428-434
<b>Vesna Conić, Dragana Božić, Miloš Janošević, Ljiljana Avramović, Vanja Trifunović, Dejan Bugarin, Ivana Jovanović (SERBIA)</b> <i>A pyro-hydrometallurgical process for the recovery of zinc from jarosite waste</i>	435-438
<b>Maria Krasteva, Rumen Petkov (BULGARIA)</b> <i>Research the rate of chemical corrosion of steel 3X14H2 (BDS 3692-78)</i>	439-442
<b>Srba Mladenović, Bojan Novaković, Ivana Marković, Uroš Stamenković (SERBIA)</b> <i>Effect of casting speed and water flow on tensile strength, elongation and microstructure of continuous cast copper wire</i>	443-447
<b>Nadira Bušatlić, Ilhan Bušatlić, Dženana Smajić-Terzić (BOSNIA AND HERZEGOVINA)</b> <i>Dependence of compressive strength of geopolymer based on fly ash and alkaline activator ratio</i>	448-451
<b>Gergana Meracheva, Efrosima Zaneva-Dobranova, Nikolay Hristov (BULGARIA)</b> <i>Hydrocarbon potential of the Lower Paleozoic sediments in NE Bulgaria by geochemistry and well-logging</i>	452-455
<b>Dragana Marilović, Grozdanka Bogdanović, Sanja Petrović (SERBIA)</b> <i>Leaching of flotation tailings with a solution of sulfuric acid and ionic liquid</i>	456-459
<b>Ivana Jovanović, Vesna Conić, Dragan Milanović, Daniel Kržanović, Tanja Stanković, Daniela Urošević, Miloš Janošević (SERBIA)</b> <i>Determination of Bond rod mill work index of a very low-grade copper ore</i>	460-463

<b><u>Hasan Ali Taner, Ali Aras, Muhammad Hashim Rasa</u> (TURKEY)</b> <i>Investigation of the effect of depressant and collector conditioning times on cobalt recovery by flotation</i>	464-467
<b><u>Aleksandar Cvetković, Žaklina Tasić, Marija Petrović Mihajlović, Maja Nujkić, Milan Radovanović, Ana Simonović</u> (SERBIA)</b> <i>Microplastics</i>	468-471
<b><u>Sanja Petrović, Srđana Magdalinović, Ljubiša Obradović, Sandra Milutinović, Bojan Drobnjaković, Slađana Krstić</u> (SERBIA)</b> <i>Tailing management: tailings filtering equipment</i>	472-475
<b><u>Jelena Stefanović, Jelena Đorđević, Sandra Guševac</u> (SERBIA)</b> <i>XRD analysis of corrosion product formed in industrial aggressive environment</i>	476-480
<b>Muhamad Ghulam Isaq Khan, Filip Rajković, Miljana Popović, Dejan Prelević, Aleksandar Ćitić, Tamara Radetić</b> (SERBIA) <i>Initiation of abnormal grain growth in cold-rolled sheet of AA5182 Al-Mg alloy: role of texture</i>	481-484
<b><u>Danijela Voza, Hesam Dehghani, Milica Veličković</u> (SERBIA)</b> <i>The dissolved oxygen prediction based on the machine learning techniques</i>	485-488
<b><u>Hasan Acan, Hasan Ergin</u> (TURKEY)</b> <i>A novel model for minimizing mine closure costs and the optimum final quarry boundry</i>	489-492
<b><u>Ivana Jovanović, Dragan Milanović, Oliver Dimitrijević, Vesna Conić, Igor Svrkota</u> (SERBIA)</b> <i>Role of wing tank in DMS process. Suspension velocity through the seal leg orifice – case study</i>	493-496
<b><u>Dejan Petrović, Jelena Ivaz, Saša Stojadinović, Predrag Stolić, Dragan Zlatanović</u> (SERBIA)</b> <i>Risk management and mining machines maintenance – a brief review</i>	497-500
<b><u>Stefan Đorđievski, Dragana Adamović</u> (SERBIA)</b> <i>History of surface water pollution by mining and metallurgical activities in Bor, Serbia</i>	501-504
<b><u>Olivera Dragutinović, Vaso Manojlović, Đorđe Veljović, Stefan Dikić, Marko Simić</u> (SERBIA)</b> <i>Investigation of the properties of Co-Cr-W and Co-Cr-Mo alloys coated with hydroxyapatite for use in dental implants</i>	505-509
<b><u>Zoran Karastojković, Dragoslav Gusković, Ognjen Ristić, Zorica Kovačević</u> (SERBIA)</b> <i>About the “relative plasticity” between steel matrix and non-metallic inclusions</i>	510-513
<b><u>Aleksandar Jovanović, Mladen Bugarčić, Milena Milošević, Marija Vuksanović, Muna Abdualatif Abdurahman, Miroslav Sokić, Aleksandar Marinković</u> (SERBIA, LIBYA)</b> <i>Modified hybrid cellulose membrane for Nickel(II) ions removal from industrial wastewater</i>	514-517
<b><u>Elena Todorova, Nadezhda Kazakova, Georgi Chernev</u> (BULGARIA)</b> <i>Structural investigation via SEM analysis of silica hybrid materials</i>	518-521



## COMBINING NEUTRALIZATION AND ADSORPTION METHODS FOR METALS REMOVAL FROM SARAKA STREAM

**Radmila Marković, Dragana Bozić, Zoran Stevanović, Tatjana Apostolovski Trujić, Vojka Gardić, Ljiljana Avramović, Vesna Marjanović**

Mining and Metallurgy Institute Bor, Zeleni bulevar 35, 19210 Bor, Serbia

### Abstract

*The possibility of metals removal from real acid mine drainage from the Saraka stream, that flow near the plant for copper ore mine treatment in Serbia, was investigated by combination of neutralization and adsorption methods. A new approach of metals removal from acid mine drainage is in a two-step neutralization method by controlling the pH value aiming to obtain a different type of sludge during each step of neutralization process. The results are confirmed that the concentration of Cu and Fe is maximally reduced during the first neutralization step on pH 7. Values for the concentration of the other elements on pH 7 is as following: Mg>Mn>Ni>Cd>Co. On pH 10 (second neutralization step) removal mass percentage is the same for all elements (more than 99 mass%). As an alternative to metal removal at pH values above 7, a method of adsorption with the crosslinked hydrogel obtained by crosslinking the Type B gelatin and chitosan with glutaraldehyde is used. Studies have shown that the highest adsorption removal rate of 81.43% is achieved for Co.*

**Keywords:** real acid mine drainage, metal, removal, neutralization, adsorption

### 1. INTRODUCTION

Active and passive treatment methods are the common methods for purification of acid mine drainage (AMD) that causes water and soil systems pollution around the mine. Mine waters originating from active or closed copper mines contain copper ions sometimes in a considerable concentration usually associated with an equivalent or even a two times higher concentration of Fe<sup>2+</sup>/Fe<sup>3+</sup> ions. The presence of the other heavy metal ions such as Mn, Cd, Zn, Pb, Ni, etc. in mine water depends on the mineralization of an ore body but their concentration is much lower than the concentration of copper or iron. Mine waters are acidic with pH value mostly between 2.5 and 4. The most environmentally effective techniques available for AMD are internal neutralization methods, water-covers and biological/natural degradation processes [1].

The aim of this paper is to investigate the multistep neutralization process of acid mine drainage from Saraka stream aim to precipitate the present metal ions in a different sludge type. First neutralization step was realized on pH 7 and second neutralization step was realized on pH 11. According to the literature data [2,3], the pH value for Mn recovery is greater than 7, and for the above reason, the second step of neutralization process (pH 10) is applied. Crosslinked hydrogels were used aim to investigate the possibility of removal the metal ions after the first neutralization step [4].

### 2. EXPERIMENTAL

#### 2.1. Neutralization process procedure

- Laboratory tests

Neutralization process is carried out with 1000 ml of real Saraka samples to reached pH 7; 7.5 and 8. As a neutralizing agent is used lime milk, concentration 25 g/L. After reached the pH 7, 7.5 and 8, solution is filtered by vacuum filtration with aim to separate solid from liquid phase. Dewatered sludge was dried on 40°C to constant mass. AMD neutralized on pH 7; 7.5 and 8 was used as start samples for neutralization on pH 9 and 10. As in the first neutralization stage, liquid and solid

phase are separated by vacuum filtration. Liquid phase is used for the chemical analyses and solid phase is dried on 40°C and measured after reaching the constant mass value.

- Two-stage pH control on pilot plant

Approximately 1800 l of AMD was feed to the pilot plant and pH was set: for a first step on pH 7 and for a second step on pH 10. Waste water pump with constant flow rate of 5 l/min is used for waste water transport to pH control tank A. In the same time, in pH control tank A is continually added 2.5 mass% lime milk from lime slurry tank by lime slurry pump. In pH control tank A is immersed pH meter aim to control first neutralization step pH value. Suspension from pH control tank A overflows in flocculation tank A. Flocculant, type Accoflock A-95 (0.05 mass %) is pumped by flocculant pump A with constant flow rate of 0.025 l min<sup>-1</sup> to flocculation tank A. The solid-liquid separation is followed in thickener A. Supernatant that overflows from thickener A is going to pH control tank B for second neutralization step pH control (according to the second set pH value of 10). Flocculation is followed in flocculation tank B thereafter, and then solid-liquid separation is occurrence in thickener B. Supernatant that overflows from thickener B is taken for the chemical analysis and discharged continuously by gravity as treated water. Thickener A/B are discharged one by one aim to dewater the sludge on a filter press.

## 2.2. Adsorption tests with cross-linked hydrogels

Adsorption tests for a metal removal using crosslinked hydrogels prepared from gelatin Type B and chitosan, which are crosslinked with glutaraldehyde, were performed with next type of real waste water: 1. original AMD sample (saraka stream sample), 2. AMD sample after first neutralization step and 3. AMD sample after second neutralization step. Cross-linked hydrogel sheets (8 cm-square shape) were used as adsorbent. Incubation time of each adsorption test was (h): 0.5; 1; 2; 4; 6; 24; 48. Mass of the gelatin hydrogel sample was measured on the start and on the end of each test.

## 3. RESULTS AND DISCUSION

### 3.1. Neutralization process

- *Laboratory experiments*

Saraka stream is the branch of the Krivelj River located down-stream of over burden damp site. The over burden contains oxidized copper minerals as well as pyrite. It suggests that the seepage water from the dump contains copper. It is confirmed by chemical composition of the sample from Saraka stream: Al – 71.005 mg/l; Ca – 529.715 mg/l; Fe – 46.169; Mg – 250.295 mg/l; Mn – 16.145 mg/l; Zn – 1.782 mg/l; Cu – 88.237 mg/l; Co – 1.178 mg/l; Ni – 248.3 µg/l; As – 4.1 µg/l; Se – 29.1 µg/l; Sr – 591.8 µg/l and Cd – 17.9 µg/l. Concentration of Pb, Cr and Cs was below the sensitivity limit of used analytical method. In the Table 1 are presented the results of the first and second neutralization steps.

Table 1 - Concentration of the elements in the AMD after first and second neutralization step

From pH start value: 3.8	Concentration of elements, mg/l						
	Ca	Cd	Co	Cu	Fe	Mn	Ni
to pH 7	626.2	0.0123	0.471	0.842	<0.1	12.500	0.075
to pH 7.5	638.3	0.0071	0.215	0.521	<0.1	11.300	<0.01
to pH 8	646.6	0.0030	0.03	0.1	<0.1	7.600	<0.01
Neutralization from pH 7 to	Concentration of elements, mg/l						
	Ca	Cd	Co	Cu	Fe	Mn	Ni
pH 9	638.2	0.004	0.138	0.28	<0.1	5.8	<0.01
pH 10	845.2	0.0038	0.007	<0.1	<0.1	0.193	<0.01

Neutralization from pH 7.5 to:	Concentration of elements, mg/l						
	Ca	Cd	Co	Cu	Fe	Mn	Ni
pH 9	701.6	0.007	0.0025	<0.1	<0.1	5.8	<0.01
pH 10	782.1	<0.0001	0.0001	<0.1	<0.1	0.006	<0.01
Neutralization from pH 8 to:	Concentration of elements, mg/l						
	Ca	Cd	Co	Cu	Fe	Mn	Ni
pH 9	653.9	<0.0001	0.0015	<0.1	<0.1	0.9	<0.01
pH 10	800.7	<0.0001	<0.0001	<0.1	<0.1	0.006	<0.01

- *Two-stage pH control on pilot plant*

According to the obtained laboratory data for chemical composition and lime milk consumption, test on pilot plant is carried out as following: first neutralization step: on pH 7 and second neutralization step: on pH 10 (Table 2).

Table 2 - Content of the elements after two neutralization steps

From pH start value of 4.3 to:	Concentration of elements, mg/l						
	Ca	Cd	Co	Cu	Fe	Mn	Ni
pH 7	626.2	0.0123	0.471	0.842	<0.1	12.500	0.075
pH 10	701.7	0.00014	0.0052	0.036	< 0.007	0.18	0.018

## 2.2. Adsorption tests with cross-linked hydrogels

In the Table 3 are presented the results of metals adsorption degree from different AMD samples.

Table 3 - Adsorption degree of Cu, Co, Cd and Mn

Adsorption time, h	0.5	1	2	4	6	24	48
Cu, mass %							
Real Saraka water	-	5.53	8.6	15.89	17.11	31.26	30.06
Co, mass %							
Neutralized on pH 7	7.78		13.2	14.64	16.89	21.56	27.9
Neutralized on pH 10	51.43	57.14	58.57	62.86	67.14	68.57	81.43
Cd, mass %							
Real Saraka water			4.81	7.21	11.54		
Neutralized on pH 7	13.56		30.51	33.9	47.46	64.41	71.19
Mn, mass %							
Real Saraka water	7.81	6.52	15.69	10.18	12.23	12.95	15.07
Neutralized on pH 7		5.89	7.12	11.64	15.26	21.88	21.39
Neutralized on pH 10	10.17	9.75	16.1	15.68	18.22	13.98	17.8

## 4. CONCLUSION

A new approach of metals recovery from acid mine drainage in combination with adsorption method gives the satisfactory results regarding to reduce the metals concentration. Using two-step neutralization method is obtained a different type of sludge during each step of neutralization process. Concentration of the elements on pH 7 is as follows: Mg > Mn > Ni > Cd > Co > Cu > Fe. On pH 10 (second neutralization step) recovery mass percentage is the same for all elements (more than 99 mass %). Based on data for lime consumption at pH values above 7, method of adsorption with the crosslinked hydrogel obtained by crosslinking the Type B gelatin and chitosan with glutaraldehyde is used. Studies have shown that the highest recovery rate of 81.43% is achieved for Co.

## **ACKNOWLEDGEMENTS**

*The authors are grateful for funding by the Minister of Science, Technological Development and Innovation of the Republic Serbia, the Grant No. 451-03-47/2023-01/200052. Also, this work is financially supported by the EU under Program 2<sup>nd</sup> EIT-HEI call: Building Ecosystem Integration Labs at HEI to foster Smart Specialization and Innovation on Sustainable Raw Materials - HEI4S3-RM.*

## **REFERENCES**

- [1] Z. Stevanović, Lj. Obradović, R. Marković, R. Jonović, Lj. Avramović, M. Bugarin, J. Stevanović, Waste Water - Treatment Technologies and Recent Analytical Developments, InTech, Rijeka, 2013, p.41.
- [2] Z. Štirbanović, V. Gardić, D. Stanujkić, R. Marković, J. Sokolović, Z. Stevanović, Water Resour. Manag, 35 (2021) 3737–3753.
- [3] E.Y. Seo, Y.W. Cheong, G.J. Yim, K.W. Min, J.N. Geroni, Catena 148 (2017) 11–16.
- [4] R. Markovic, M. Bessho, N. Masuda, Z. Stevanovic, T. Apostolovski-Trujic, V.Gardic, Appl. Sci., 10 (17) (2020) 5925.

## AUTHOR INDEX

### A

Abduarahman Muna Abdualatif 514  
Abidi Abdelmoughit 335  
Açan Hasan 489  
Achiței Dragoș 170  
Aćimović Zagorka 357  
Adamović Dragana 501  
Agović Elvis 229  
Akpınar Deniz Eylül 166  
Aksentijević Zoran 216  
Aleksandrova Tatiana 112  
Alil Ana 531  
Alkan Esra 274, 278  
Alkan Murat 274, 278  
Alvarez Eugenio 20  
Amari Khalid El 335  
Amdur Alexey M. 124  
Ananyeva Ludmila 53  
Antonijević Milan 221  
Apostolovski Trujić Tatjana 116, 233  
Aras Ali 464  
Ari Nurdan 274  
Arifović Ana 401  
Arsić Sanela 225  
Avdušinović Hasan 229  
Avramović Ljiljana 128, 145, 154, 158, 233  
Awad Khaola 195

### B

Bacaoui Abdelaziz 335  
Balanović Ljubiša 96, 387  
Basarabić Filip 407  
Beškoski Latinka Slavković 175

Bikić Farzet 195  
Bogdanović Grozdanka 418, 456  
Botić Nenad 23  
Bozić Dragana 128, 145, 154, 158, 233, 435  
Božinović Kristina 301  
Bugarčić Mladen 514  
Bugarin Dejan 145, 435  
Bušatlić Ilhan 448  
Bušatlić Nadira 448

### C

Çelik Ceren 207  
Chernev Georgi 339, 518  
Chicet Daniela Lucia 170  
Cimpoesu Nicanor 170  
Cimpoescu Ramona 170  
Conić Vesna 435, 460, 493  
Cupara Nevena 183  
Cvetković Aleksandar 468

### Ć

Ćitić Aleksandar 481

### D

Damnjanović Zvonko 116  
Darban Ahmad Khodadadi 305  
Davalos Jose Omar 329  
Dehghani Hesam 485  
Denis Ordinartsev 49  
Derqaoui Mohammed 335  
Dikić Stefan 505  
Dilibal Savas 166  
Dimitrijević Jelena 270

Dimitrijević Oliver 493  
Dimitrijević Silvana 128, 145, 211  
Dimitrova Makedonka 547  
Dimitrova Kapac Jasminka 547  
Dojčinović Marina 357  
Dragutinović Olivera 505  
Drobnjaković Bojan 472  
Du Yong 46  
Duraković Mirnes 195  
Dušan Oráč 282

---

## **Đ**

Đokić Jelena 297  
Đokić Nemanja 216  
Đoković Jelena 141  
Đorđević Aleksandar 104, 108  
Đorđević Jelena 76, 476  
Đorđević Nataša 348  
Đorđievski Stefan 501  
Đukanović Duško 216  
Đurđevac Vanja 287, 292  
Đurđevac Ignjatović Lidija 287, 292  
Đurović Dijana 183

---

## **E**

Ercegović Marija 265, 270  
Ergin Hasan 489  
Estemirova Svetlana 49

---

## **F**

Fakić Belma 229  
Fedorov Sergei A. 124  
Fenglai Qi 23  
Filiberto Yaima 20  
Forshev Andrey A. 124

---

## **G**

Gardić Vojka 158, 233  
Gigović-Gekić Almada 229  
Göçmen Müesser 207  
Gorgievski Milan 301, 353, 383, 387, 418  
Grekulović Vesna 301, 353, 383  
Grevtsev Nikolay V. 124  
Guo Jiabao 414  
Gurol Ugur 166, 207  
Gusković Dragoslav 510  
Guševac Sandra 76, 476

---

## **H**

Harbinja Muhamed 357  
Herrera Uzziel Caldiño 329  
Hodić Atif 357  
Holma Marko 325  
Holjevac Grgurić Tamara 424  
Hristov Nikolay 452

---

## **I**

Ignjatović Dragan 287, 292  
Ignjatović Snežana 162  
Ilić Ivana 261, 418  
Ivanov Desislav 325  
Ivaz Jelena 80, 84, 375, 497  
Iveta Vasková 282  
Ivošević Branislav 265

---

## **J**

Jaćimovski Stevo K. 257  
Janković Klara Konc 313  
Janković Marija 92  
Janošević Miloš 435, 460  
Jarmila Trpčevská 282  
Jelić Ivan 76, 379  
Jelić Ivana 92, 348  
Jovanović Aleksandar 514  
Jovanović Ivan 245, 253, 287

Jovanović Ivana 132, 313, 435, 460, 493  
Jovanović Milenko 132, 136, 149, 187  
Jovanović Vladimir 265  
Jovičić Toma 72  
Jović Dalibor 387

## **K**

---

Kalinović Jelena 522  
Kalinović Tanja 522  
Kamenović Vladan 116  
Karakanat Aslihan 278  
Karastojković Zoran 510  
Kašić Vladan 348  
Katarína Pauerová 282  
Kazakova Nadezhda 339, 518  
Khan Muhamad Ghulam Isaq 481  
Koçak Mustafa 207  
Kokkinos E. 88  
Kondratyev Sergey 53  
Koprivica Marija 270  
Korovkin Mikhail 53  
Kostić Slobodan 23  
Kostov Ana 241, 245  
Kostović Milena 203  
Kovačević Avram 407  
Kovačević Sandra 318, 322  
Kovačević Zorica 510  
Krasteva Maria 309, 439  
Krstić Slađana 472  
Krstić Vesna 211  
Kršulja Marko 424  
Kržanović Daniel 132, 149, 187, 191, 199, 460  
Kumrić Ksenija 175

## **L**

---

Lampou A. 88  
Lapčević Veljko 68, 72  
Lazić Dejan 313

Lekić Nikola 379  
Li Kai 46  
Lira Marlenne Alejandra Hernandez 329  
Liu Shuhong 46  
Liverić Lovro 424  
Lu Qiang 46  
Luo Mingshui 4  
Lv Xuewei 4, 370

## **M**

---

Ma Donglai 370  
Magdalinović Srđana 203, 472  
Maksimović Miroslava 136, 149  
Maldybayev Galymzhan 422  
Manasijević Dragan 96, 104, 108, 387  
Manojlović Vaso 505, 527  
Manole Vasile 170  
Marilović Dragana 456  
Marinković Aleksandar 514  
Marinković Vladan 136, 149, 154  
Marjanović Jelisaveta 297  
Marjanović Saša 407, 543  
Marjanović Vesna 233  
Marković Gordana 527  
Marković Ivana 96, 387, 407, 443, 539  
Marković Marija 270  
Marković Marina 301  
Marković Miljan 301, 353, 383, 418  
Marković Radmila 128, 145, 158, 233, 237  
Martina Laubertová 282  
Martinez Manuel Alejandro Lira 329  
Martinović Sanja 531  
Melendez Diego Adan Villordo 329  
Meracheva Gergana 452  
Merchtsaki D. 88  
Merwe Shade Rouxzeta Van Der 343  
Mihajlović Slavica 265, 348  
Mikavica Ivana 366



Mikić Miomir 132, 149, 187, 191, 199, 379  
Milanović Dragan 460, 493  
Milašević Ivana 183  
Miletić Slavica 120, 241  
Milićević Sonja 265  
Milivojević Katarina 287  
Milojkov Dušan 527  
Milojković Nenad 313  
Milosavljević Aleksandra 241, 245  
Milosavljević Jelena 522  
Milosavljević Nenad 361  
Milošević Isidora 100, 225, 560  
Milošević Milena 514  
Milovanović Dobrica 23, 361  
Milutinović Sandra 191, 199, 203, 472, 187  
Minić Duško 104, 108  
Mitovski Aleksandra 353  
Mitrović Milijana 407, 535, 539, 543  
Mladenović Srba 407, 443, 535, 539  
Montenegro Alberto 20  
Mutić Jelena 366

## **N**

---

Nedeljković Milan 535, 539, 543  
Negovanović Milanka 162  
Nešković Jasmina 313  
Nikolaeva Nadezhda 112  
Nikolić Irena 183  
Nikolić Ivica 100, 225, 560  
Nikolić Vladimir 249  
Nourozi Saba 305  
Novaković Bojan 443  
Nujkić Maja 221, 468

## **O**

---

Oabi Omar 335  
Obradović Ljubiša 199, 203, 472  
Obradović Milena 366

Okanigbe Daniel Ogochukwu 343  
Onen Vildan 428  
Orazaliyeva Zhibek 422

## **P**

---

Pačkovski Goran 136  
Patra Satyananda 27  
Pavlović Marko 357  
Pechischeva Nadezhda 49  
Peleka E. 88  
Pešić Batrić 11  
Pešovski Branka 211  
Petkov Rumen 439  
Petrović Ana 237  
Petrović Dejan 64, 80, 84, 375, 497  
Petrović Đorđe 175  
Petrović Jasmina 535, 539, 543  
Petrović Jelena 158, 270  
Petrović Maja 297  
Petrović Sanja 203, 456, 472  
Petrović Mihajlović Marija 221, 468  
Peytcheva Irena 325  
Pirgić Savo 23  
Polavder Svetlana 313  
Polyak Peter 395  
Popa Mihai 170  
Popov Alexandar 339  
Popović Miljana 481  
Potić Branislav 401  
Pourasgharian Fatemeh 305  
Požega Emina 237  
Prčanović Halim 195  
Prelević Dejan 481  
Prochaska C. 88

## **R**

---

Radetić Tamara 481  
Radivojević Daniel 216

Radmilović Velimir R. 3  
Radojević Ana 522  
Radosavljević Mihajlović Ana 348  
Radovanović Milan 211, 221, 468  
Radovanović Mladen 80, 84, 375  
Radović Bojan 116  
Radović Žarko 56, 60  
Radulović Dragan 265, 357  
Rajković Filip 481  
Rajković Radmilo 132, 149, 187, 191, 199  
Rakić Ana 225  
Randelović Dragana 366  
Rasa Muhammad Hashim 464  
Rempel Andrey 49  
Ristić Nevena 116  
Ristić Ognjen 510  
Ristić Tamara 361  
Ružić Jovana 527

## **S**

---

Sarap Nataša 92  
Savinova Olesya 53  
Schmid-Fetzer Rainer 46  
Scripcariu Ana-Maria 170  
Sebastian Mistreanu 170  
Sharipov Rustam 422  
Simeonidis K. 88  
Simić Marija 270  
Simić Marko 505  
Simonović Ana 221, 468  
Simonović Danijela 211  
Sitek Wojciech 424  
Smajić-Terzić Dženana 448  
Smokvina Hanza Sunčana 424  
Sokić Miroslav 514, 527  
Sokolović Jovica 261, 418, 556  
Sretković Branisav 162  
Stakić Branisal 216

Staletović Novica 253  
Stamenković Uroš 96, 387, 407, 443  
Stanić Nikola 379  
Stanić Vojislav 92  
Stanković Katarina 175  
Stanković Suzana 120  
Stanković Tanja 460  
Stanković Velizar 418  
Stanojević Šimšić Zdenka 241, 245  
Stanujkić Dragiša 261  
Stefanović Jelena 76, 476  
Stevanović Zoran 128, 145, 158, 233  
Stjepanović Pavle 313  
Stojadinović Saša 80, 84, 497  
Stojanović Anđelka 100, 225, 560  
Stojanović Jovica 348, 366  
Stojanović Miloš 64, 68  
Stojanović Mirjana 357  
Stojić Anđela 141  
Stojković Pavle 80, 84  
Stolić Predrag 80, 497  
Stoljiljković Miloš 141  
Strainović Gracijan 418  
Suleimenov Essen 422  
Supić Mladen 292  
Sušić Čedomir 23  
Svrkota Igor 493

## **Š**

---

Šabaz Dragan 64  
Šerbula Snežana 522  
Šetrajčić Jovan P. 179, 257  
Šljivić-Ivanović Marija 92  
Špada Vedrana 424  
Štirbanović Zoran 261, 556  
Štrbac Nada 301, 353, 383

## **T**

---

Tadić Milena 183

Tadić Nebojša 56, 60

Taner Hasan Ali 428, 464

Tanikić Dejan 141

Tasić Viša 116

Tasić Žaklina 221, 468

Tašić Dušan 292

Tilvaldyev Shehret 329

Todorova Elena 518

Todorović Dejan 265

Torbica Slavko 72

Trifunović Vanja 128, 145, 154, 435

Trujić Stefan 76, 154

Trumić Biserka 120, 543

Trumić Maja 556

Trumić Milan 249

Turgut Batuhan 166

---

## U

Ugurluer Dilan 278

Urošević Daniela 128, 460

Urošević Tamara 116

---

## V

Vasiljević Ivana 162

Veličković Milica 485

Veljović Đorđe 505

Vlahović Milica 531

Vojinović Ivica 68

Vojinović Vesna 556

Volkov-Husović Tatjana 531

Vourlias G. 88

Voza Danijela 485

Vučenović Siniša M. 179, 257

Vukadinović Melina 348

Vuković Milovan 353

Vuksanović Marija 514

Wang Jianchuan 46

Wang Jincheng 46

---

## X

Xiang Junyi 4

---

## Y

Yaacoubi Abdelrani 335

Yamanoglu Ridvan 36

Yildiz Mehmet Ali 391

You Yang 4, 370, 414

You Zhixiong 4, 370, 414

Yu Jing 4

Yurak Vera V. 124

---

## Z

Zaneva-Dobranova Efrosima 452

Zdravković Bojan 383

Zdravković Milica 301, 353, 383

Zečević Milena 104, 108

Zhang Yuhui 46

Zhao Jianbo 370

Zhao Xinnan 370

Zherlitsyn Andrey 53

Zlatanović Dragan 80, 84, 375, 497

Zlatičanin Biljana 318, 322

Zlatković Igor 23

Zouboulis A. 88

---

## Ž

Živković Bojana 297

**ISBN-978-86-6305-140-9**

