

# MINING AND METALLURGY INSTITUTE BOR and TEHNICAL FACULTY BOR. UNIVERSITY OF BELGRADE







# PROCEEDINGS

Editors: Ana Kostov Milenko Ljubojev

3 – 5 October 2022. Hotel "Albo" Bor, Serbia



### MINING AND METALLURGY INSTITUTE BOR

and



### TEHNICAL FACULTY BOR, UNIVERSITY OF BELGRADE



### 53<sup>rd</sup> International October Conference on Mining and Metallurgy

### **PROCEEDINGS**

**Editors:** 

Ana Kostov Milenko Ljubojev

3 – 5 October 2022 Hotel "Albo" Bor, Serbia

### 53<sup>rd</sup> International October Conference on Mining and Metallurgy

Editors: Ana Kostov, Milenko Ljubojev

**Publisher:** Mining and Metallurgy Institute Bor

**Printed in:** "GRAFOMED-TRADE" Bor

Text printing

preparation: Vesna Simić

**Disclaimer:** Authors are responsible for the content, translation and

accuracy.

**Circulation:** 100 copies

CIP – Каталогизација у публикацији Народна библиотека Србије, Београд

622(082) 669(082)

INTERNATIONAL October Conference on Mining and Metallurgy (53; 2022; Bor)
Proceedings / 53rd International October Conference on Mining and
Metallurgy - IOC 2022, 3 % 5 October 2022, Bor; [organizer] Mining and
Metallurgy Bor and Technical Faculty in Bor, University of Belgrade;
editors Ana Kostov, Milenko Ljubojev. - Bor: Mining and Metallurgy
Institute, 2022 (Bor: Grafomed-trade). - XV, 251 str.: ilustr.; 25 cm

Tiraž 100. - Bibliografija uz svaki rad. - Registar.

ISBN 978-86-7827-052-9

а) Рударство - Зборници b) Металургија - Зборници

COBISS.SR-ID 74763529

Bor, October 2022

# Conference is financially supported by the Ministry of Education, Science and Technological Development of the Republic of Serbia



#### **SCIENTIFIC COMMITTEE**

#### 53rd International October Conference on Mining and Metallurgy

Dr Mile Bugarin (Serbia) - President Dr Ana Kostov (Serbia) - Vice President Dr Milenko Ljubojev (Serbia) - Vice President

Dr Walter Valery, University of Queensland, Australia

Prof. dr Boyan Boyanov, Plovdiv University "Paisii Hilendarski" Plovdiv, Bulgaria

Prof. dr Stoyan Groudev, University of Mining and Geology "Saint Ivan Rilski" Sofia, Bulgaria

Dr Boško Vuković, University of Banja Luka, Faculty of Mining, Banja Luka, Republic of Srpska, B&H

Prof. dr Jelena Penavin Škundrić, University of Banja Luka, Faculty of Technology, Banja Luka, Republic of Srpska, B&H

Prof. dr Kemal Gutić, University of Tuzla, Faculty of Mining, Geology and Civil Engineering, Tuzla, B&H

Prof. dr Mevludin Avdić, University of Tuzla, Faculty of Mining, Geology and Civil Engineering, Tuzla, B&H

Prof. dr Mirsada Oruč, University of Zenica, Faculty of Metallurgy and Technology Zenica, B&H Dr Sead Softić, International University of Travnik in Travnik, Faculty of Polytechnical Sciences Travnik in Travnik, B&H

Dr Dragan Komljenović, Research Institute, Hydro-Québec, Canada

Prof. dr Vladimir Krstić, Queen's University, Faculty Engineering and Applied Science, Canada

Prof. dr Kaikun Wang, University of Science and Technology Beijing, School of Materials Science and Engineering, China

Prof. dr Yong Du, Central South University Changsha, Hunan, China

Prof. dr Mirko Gojić, University of Zagreb, Faculty of Metallurgy Sisak, Croatia

Prof. dr Natalija Dolić, University of Zagreb, Faculty of Metallurgy Sisak, Croatia

Prof. dr Tamara Holjevac Grgurić, University of Zagreb, Faculty of Metallurgy Sisak, Croatia

Prof. dr Zdenka Zovko Brodarac, University of Zagreb, Faculty of Metallurgy Sisak, Croatia

Prof. dr Carl-Heinz Spitzer, Technical University of Clausthal, Institute for Metallurgy, Germany

Dr Srećko Stopić, RWTH Aachen University, Faculty of Georesouces and Materials Engineering, Germany

Prof. dr Dimitris Panias, National Technical University of Athens, School of Mining Engineering and Metallurgy, Greece

Prof. dr Komnitsas Konstantinos, Technical University of Crete, School of Mineral Resources Engineering, Greece

Prof. dr György Kaptay, University of Miskolc, Hungary

Prof. dr Nobuyuki Masuda, Tokyo University of Science, Japan

Prof. dr Essen Suleimenov, Kazakh-British Technical University, Almaty, Kazakhstan

Prof. dr Kemal Delijić, University of Montenegro, Faculty of Metallurgy and Technology Podgorica, Montenegro

Prof. dr Žarko Radović, University of Montenegro, Faculty of Metallurgy and Technology Podgorica, Montenegro

Prof. dr Aleksandar Dimitrov, Ss. Cyril and Methodius University in Skopje, Faculty of Technology and Metallurgy, North Macedonia

Prof. dr Krzysztof Fitzner, AGH University of Science and Technology in Kraków, Poland

Prof. dr Adina Negrea, Politehnica University of Timisoara, Romania

Prof. dr Cornelia Muntean, Politehnica University of Timisoara, Romania

Prof. dr Petru Negrea, Politehnica University of Timisoara, Romania

Prof. dr Sergey Krasikov, Institute of Metallurgy of Ural Branch of the Russian Academy of Sciences, Russia

Dr Slavomír Hredzák, Institute of Geotechnics of the Slovak Academy of Sciences, Kosice, Slovakia

Prof. dr Tomaš Havlik, Technical University of Kosice, Slovakia

Prof. dr Boštjan Markoli, University of Ljubljana, Faculty of Natural Science and Engineering, Slovenia

Prof. dr Jožef Medved, University of Ljubljana, Faculty of Natural Science and Engineering, Slovenia

Prof. dr Batrić Pešić, University of Idaho, College of Engineering, USA

Prof. dr Vladislav Kecojević, West Virginia University, USA

Dr Aleksandra Ivanović, Mining and Metallurgy Institute Bor, Serbia

Dr Aleksandra Milosavljević, Mining and Metallurgy Institute Bor, Serbia

Dr Biserka Trumić, Mining and Metallurgy Institute Bor, Serbia

Dr Branislav Marković, Institute for Technology of Nuclear and other Mineral Raw Materials, Belgrade, Serbia

Prof. dr Branislav Nikolić, Engineering Academy of Serbia, Serbia

Prof. dr Branka Jordović, Academy of Engineering Science of Serbia, Serbia

Prof. dr Grozdanka Bogdanović, University of Belgrade, Technical Faculty Bor, Serbia

Prof. dr Časlav Lačnjevac, Engineering Academy of Serbia, Serbia

Dr Daniel Kržanović, Mining and Metallurgy Institute Bor, Serbia

Dr Daniela Urošević, Mining and Metallurgy Institute Bor, Serbia

Prof. dr Dejan Tanikić, University of Belgrade, Technical Faculty Bor, Serbia

Dr Dragan Milanović, Mining and Metallurgy Institute Bor, Serbia

Prof. dr Dragan Milovanović, University of Belgrade, Faculty of Mining and Geology Belgrade, Serbia

Dr Dragana Božić, Mining and Metallurgy Institute Bor, Serbia

Prof. dr Dragoslav Rakić, University of Belgrade, Faculty of Mining and Geology Belgrade, Serbia

Prof. dr Dejan Ivezić, University of Belgrade, Faculty of Mining and Geology Belgrade, Serbia

Prof. dr Dragan Manasijević, University of Belgrade, Technical Faculty Bor, Serbia

Prof. dr Dragoslav Gusković, University of Belgrade, Technical Faculty Bor, Serbia

Prof. dr Duško Minić, University of Priština, Faculty of Technical Sciences Kosovska Mitrovica, Serbia

Dr Emina Požega, Mining and Metallurgy Institute Bor, Serbia

Prof. dr Ivan Mihajlović, University of Belgrade, Technical Faculty Bor, Serbia

Dr Ivana Jovanović, Mining and Metallurgy Institute Bor, Serbia

Dr Jasmina Stevanović, University of Belgrade, Institute of Chemistry, Technology and Metallurgy Belgrade, Serbia

Dr Jasna Stajić Trošić, University of Belgrade, Institute of Chemistry, Technology and Metallurgy Belgrade, Serbia

Prof. dr Milan Antonijević, University of Belgrade, Technical Faculty Bor, Serbia

Prof. dr Milan Barać, Engineering Academy of Serbia, Serbia

Prof. dr Milan Trumić, University of Belgrade, Technical Faculty Bor, Serbia

Prof. dr Milovan Vuković, University of Belgrade, Technical Faculty Bor, Serbia

Prof. dr Miloš Rajković, Engineering Academy of Serbia, Serbia

Prof. dr Miomir Pavlović, Engineering Academy of Serbia, Serbia

Dr Mirjana Stojanović, Engineering Academy of Serbia, Serbia

Dr Miroslav Sokić, Institute for Technology of Nuclear and other Mineral Raw Materials, Belgrade, Serbia

Prof. dr Nada Štrbac, University of Belgrade, Technical Faculty Bor, Serbia

Dr Nadežda Talijan, Academy of Engineering Science of Serbia, Serbia

Prof. dr Nedeljko Magdalinović, Engineering Academy of Serbia, Serbia

Prof. dr Nenad Vušović, University of Belgrade, Technical Faculty Bor, Serbia

Prof. dr Rade Jelenković, University of Belgrade, Faculty of Mining and Geology Belgrade, Serbia

Dr Radmila Marković, Mining and Metallurgy Institute Bor, Serbia

Prof. dr Radoje Pantović, University of Belgrade, Technical Faculty Bor, Serbia

Dr Renata Kovačević, Mining and Metallurgy Institute Bor, Serbia

Dr Sanja Petrović, Mining and Metallurgy Institute Bor, Serbia

Dr Saša Miletić, Engineering Academy of Serbia, Serbia

Dr Silvana Dimitrijević, Mining and Metallurgy Institute Bor, Serbia

Dr Slavica Miletić, Mining and Metallurgy Institute Bor, Serbia

Prof. dr Snežana Milić, University of Belgrade, Technical Faculty Bor, Serbia

Prof. dr Snežana Šerbula, University of Belgrade, Technical Faculty Bor, Serbia

Dr Stefan Đorđievski, Mining and Metallurgy Institute Bor, Serbia

Prof. dr Svetlana Ivanov, University of Belgrade, Technical Faculty Bor, Serbia

Prof. dr Tatjana Volkov-Husović, University of Belgrade, Faculty of Technology and Metallurgy, Belgrade, Serbia

Dr Vaso Manojlović, University of Belgrade, Faculty of Technology and Metallurgy, Belgrade, Serbia

Dr Vesna Conić, Mining and Metallurgy Institute Bor, Serbia

Dr Vesna Krstić, Mining and Metallurgy Institute Bor, Serbia

Dr Viša Tasić, Mining and Metallurgy Institute Bor, Serbia

Dr Vladan Ćosović, University of Belgrade, Institute of Chemistry, Technology and Metallurgy Belgrade, Serbia

Dr Vojislav Bogdanović, Engineering Academy of Serbia, Serbia

Prof. dr Vukoman Jokanović, Engineering Academy of Serbia, Serbia

Dr Zdenka Stanojević Šimšić, Mining and Metallurgy Institute Bor, Serbia

Dr Zoran Stevanović, Mining and Metallurgy Institute Bor, Serbia

Prof. dr Zvonko Gulišija, Engineering Academy of Serbia, Serbia

Prof. dr Željko Kamberović, University of Belgrade, Faculty of Technology and Metallurgy, Belgrade, Serbia

### **ORGANIZING COMMITTEE**

### 53<sup>rd</sup> International October Conference on Mining and Metallurgy

Dr Ana Kostov, Mining and Metallurgy Institute Bor – President

Dr Milenko Ljubojev, Mining and Metallurgy Institute Bor – *Vice President* Dr Dragan Manasijević, UB, Technical Faculty Bor, Serbia – *Vice President* 

Suzana Cvetković, Mining and Metallurgy Institute Bor, secretary

Dr Aleksandra Milosavljević, Mining and Metallurgy Institute Bor, member
Lidija Đurđevac Ignjatović, Mining and Metallurgy Institute Bor, member
Nevenka Vukašinović, Mining and Metallurgy Institute Bor, member
Vesna Simić, Mining and Metallurgy Institute Bor, member
Marijana Pavlov Kagadejev, Mining and Metallurgy Institute Bor, member
Saša Stojanov, Mining and Metallurgy Institute Bor, member
Slavoljub Obradović, Mining and Metallurgy Institute Bor, member



https://ioc.irmbor.co.rs

### TABLE OF CONTENTS

### PLENARY LECTURES

Nikhil Dhawan
RECYCLING OF ELECTRONIC WASTE FOR RECOVERY OF THE METALLIC VALUES
Aleksandra Ivanovic  APPLICATION OF THE SIMPLEX METHODS FOR TESTING THE INFLUENCE OF COLD DEFORMATION LEVELS, ANNEALING TEMPERATURE AND CHEMICAL CONTENT ON THE MECHANICAL CHARACTERISTICS OF SOME ALLOYS OF THE Pd-Au SYSTEM
Saša Stojadinović, Dejan Petrović ECONOMIC JUSTIFICATION FOR EXPLOITATION THE BORON MINERALS IN BALJEVAC
Mirko Stijepović APPLICATION OF OPTIMIZATION IN THE INDUSTRIAL PROCESSES13
GEOLOGY, MINING AND MINERAL PROCESSING
Tamara Maričić, Marijana Pantić, Marina Nenković-Riznić THE CRITERIA AND INDICATORS FOR DEFINING THE SOCIAL ASPECTS IN SPATIAL PLANNING OF MINING REGIONS
Radmilo Rajković, Daniel Kržanović, Miomir Mikić, Milenko Jovanović, Emina Požega FORMATION OF A REACTIVE MATERIAL DUMP FROM THE "ČUKARU PEKI" MINE NEAR BOR
Daniel Kržanović, Radmilo Rajković, Milenko Jovanović, Miomir Mikić, Sandra Milutinović MEDIUM-TERM PLANNING OF COPPER ORE EXPLOITATION AT THE OPEN PIT VELIKI KRIVELJ NEAR BOR, SERBIA
Sandra Milutinović, Milena Kostović, Ivana Jovanović, Miomir Mikić, Daniel Kržanović  DETERMINATION THE ADVANTAGE OF SOLUTION IN EASTERN SERBIA USING THE FTOPSIS METHOD AND COMPARISON WITH THE TOPSIS METHOD
Snežana Ignjatović, Milanka Negovanović DEFINING THE LOCATION AND DIP OF MAGNETIC ANOMALY SOURCES APPLYING THE MATHEMATICAL TRANSFORMATION
Ivan Jovanović, Mlađen Supić, Katarina Milivojević, Dušan Tašić VENTILATION AND DISCHARGE SYSTEMS IN THE MINES WITH THE UNDERGROUND EXPLOITATION OF NON-FERROUS METALS



Srāana Magdalinović, Silvana Dimitrijević, Aleksandra Ivanović, Stevan Dimitrijević, Stefan Đorāievski APPLICATION OF MINERAL PROCESSING METHODS IN RECYCLING THE WASTE PRINTED CIRCUIT BOARDS
Lidija Đurđevac Ignjatović, Vesna Krstić, Vanja Đurđevac, Dragan Ignjatović THE USE OF CEMENT PASTE IN THE MINING INDUSTRY AND ECOLOGY51
Dragan Ignjatović, Dušan Tašić, Vanja Đurđevac, Lidija Đurđevac Ignjatović WICKHAM AND BIENAWSKI ROCK CLASSIFICATION IN MINING
Katarina Milivojević, Mlađen Supić, Ivan Jovanović, Dušan Tašić METHODS OF DEFINING THE SWELING VOLTAGE AT EXPANSIVE SOILS59
Sanja Petrović, Grozdanka Bogdanović THE EFFECT OF ALCOHOL ON LEACHING BY HYDROGEN PEROXIDE IN SULFURIC ACID SOLUTION
Vladan Kašić, Slobodan Radosavljević, Vladimir Simić, Ana Radosavljević-Mihajlović, Jovica Stojanović, Slavica Mihajlović, Melina Vukadinović PRELIMINARY GENETIC MODEL OF ZEOLITIC TUFF DEPOSITS IN THE TERTIARY BASINS OF SERBIA
Slađana Krstić, Sanja Petrović, Ivana Jovanović, Slavica Miletić, Emina Požega, Daniela Urošević, Lidija Kalinović APPRAISAL OF USABILITY THE DISINTEGRATED GRAVELLY SANDSTONE (TO THE GRADE OF NATURAL MIXTURE OF SAND AND GRAVEL)
Ivana Jovanović, Sandra Milutinović, Mile Bugarin, Igor Svrkota, Dragan Milanović COMPARISON OF THE SAG MILL POWER CALCULATION BY DIFFERENT METHODS
Ivana Jovanović, Vesna Conić, Ana Kostov, Daniel Kržanović, Sandra Milutinović EXAMPLE OF THE ANN CONTROL SYSTEM FOR THE FLOTATION PLANT79
Ivana Jovanović, Jasmina Nešković, Sonja Milićević, Milenko Ljubojev, Predrag Ivanović DEPENDENCE OF THE OVERFLOW PARTICLE SIZE ON THE INLET SLURRY PRESSURE OF THE INDUSTRIAL HYDROCYCLONE
Jovica Sokolović, Zoran Štirbanović, Ivana Ilić, Sandra Vasković APPLICATION OF A COPPER SLAG AS A CONSTRUCTION MATERIAL
METALLURGY, MATERIAL SCIENCE, TECHNOLOGY AND CHEMISTRY
Zoran Karastojković, Ana Kostov, Radiša Perić REASONS FOR BRAZING WITH COPPER FILLER METAL ALLOYED WITH THE COPPER (I) AND IRON (III) OXIDES
Srđan Matijašević, Veljko Savić, Vladimir Topalović, Jovica Stojanović, Jelena Nikolić, Snežana Zildžović, Snežana Grujić COMPLEX CRYSTALLIZATION OF THE POTASSIUM-NIOBIUM-GERMANATE SYSTEM97
Veljko Savić, Vladimir Topalović, Jelena Nikolić, Srđan Matijašević, Snežana Zildžović, Snežana Grujić SINTER-CRYSTALLIZATION OF COAL FLY ASH BASED GLASS



Nebojša Tadić, Žarko Radović THE EFFECTS OF INITIAL PROFILE ON THE SHAPE OF COLD ROLLED STRIPS105
Žarko Radović, Nebojša Tadić, Sanja Šćepanović THE EFFECT OF CHEMICAL COMPOSITION ON THE EAF DUST RECYCLING111
Ana Petrović, Radmila Marković, Emina Požega STRUCTURE AND PROPERTIES OF CARBON NANOTUBES: A REVIEW115
Mirjana Stojanović, Milan Adamović, Jasmina Kustura, Enita Kurtanović, Muhamed Harbinja MULTIFUNCTIONAL FERTILIZER BASED ON PYROPHYLLITE IN ACCORDANCE WITH THE REGULATION EU 2019/1009
Emina Požega, Saša Marjanović, Milijana Mitrović, Milenko Jovanović, Ana Petrović, Radmilo Rajković, Slavica Miletić ELECTRONIC TRANSPORT PROPERTIES OF THE Bi0.5As1.5Te2.98Se0.02 SINGLE CRYSTAL: PART I
Emina Požega, Anja Radičević, Danijela Simonović, Ana Petrović, Zdenka Stanojević Šimšić, Radmilo Rajković, Miomir Mikić ELECTRONIC TRANSPORT PROPERTIES OF THE Bi0.5As1.5Te2.98Se0.02 SINGLE CRYSTAL: PART II
Franjo Kozina, Zdenka Zovko Brodarac, Luka Zeljko, Barbara Tubić Bulat, Primož Mrvar, Almir Mahmutović, Snježana Zeljko TECHNOLOGICAL DEVELOPMENT OF THE CASTING PROCESS FOR THE THIN-WALLED GRAY CAST IRON
Zdenka Stanojević Šimšić, Ana Kostov, Aleksandra Milosavljević, Emina Požega CHARACTERISATION OF THE CuAlAg ALLOYS WITH 90 at. % Cu135
Vladimir Topalović, Srđan Matijašević, Jelena Nikolić, Veljko Savić, Marija Đošić, Snežana Grujić THE EFFECT OF La <sub>2</sub> O <sub>3</sub> ADDITION ON THE CRYSTALLIZATION CHARACTERISTICS OF POLYPHOSPHATE GLASSES
Anja Antanasković, Dragan Radulović, Mladen Bugarčić, Tatjana Šoštarić, Vladimir Adamović, Zorica Lopičić, Milan Milivojević IMMOBILIZED BENTONITE IN THE ALGINATE MATRIX – EFFICIENT SORBENT OF BRILLIANT GREEN
Marko Pavlović, Marina Dojčinović, Aleksandar Sedmak, Igor Martić, Filip Vučetić, Zagorka Aćimović SYNTHESIS AND CHARACTERISATION OF THE MULLITE-BASED PROTECTIVE COATINGS
Ana Kostov, Zdenka Stanojević Šimšić, Aleksandra Milosavljević, Ivan Jovanović MICROSTRUCTURAL ANALYSIS OF CuAlAu ALLOYS
Milijana Mitrović, Saša Marjanović, Biserka Trumić, Jasmina Petrović, Emina Požega, Miloš Janošević INFLUENCE OF THERMO-MECHANICAL PROCESSING PARAMETERS ON THE TENSILE STRENGTH OF COPPER WIRE PRODUCED BY
THE "UP CAST" PROCESS



Saša Marjanović, Milijana Mitrović, Emina Požega, Biserka Trumić, Miloš Janošević
HARDNESS OF BIMETALLIC STRIP Cu – Č.4571 AFTER THE COLD ROLLING AND ANNEALING
Milijana Mitrović, Saša Marjanović, Jasmina Petrović, Emina Požega, Miloš Janošević
INFLUENCE OF CHEMICAL COMPOSITION ON THE QUALITY OF CASTINGS OBTAINED BY THE EASY MELTING MODELS
Silvana B. Dimitrijević, Suzana Veličković, Filip Veljković, Slađana Alagić, Stevan P. Dimitrijević, Aleksandra T. Ivanović, Saša Ivanović CHARACTERIZATION OF THE GOLD MERCAPTOTRIAZOLE COMPLEX USING THE TANDEM QUADRUPOLE MASS SPECTROMETRY (TQD)
Vesna Marjanović, Radmila Marković, Aleksandra Ivanović SCANNING ELECTRON MICROSCOPY (SEM) METHOD IN A COMBINATION WITH THE ENERGY-DISPERSIVE SPECTROSCOPY (EDS) FOR ANALYSIS THE SURFACE OF HYDROUS IRON OXIDE-IMPREGNATED HYBRID POLYMER USED FOR SELENIUM ADSORPTION
Vesna Marjanović, Radmila Marković, Silvana Dimitrijević, Zoran Stevanović ANALYSIS THE SURFACE OF MODIFIED LIGNIN BASED MICROSPHERES USED FOR SELENIUM ADSORPTION BY THE SEM-EDS ANALYTICAL METHOD
Ionelia Voiculescu, Victor Geanta, Radu Stefanoiu, Diana Chioibasu, Andrei Popescu, Nicu Scarisoreanu, Emilia Binchiciu CHARACTERIZATION OF ALUMINA COMPOSITE THIN COATINGS MADE BY THE DIRECT LASER DEPOSITION ON A HIGH ENTROPY ALLOY
Rustam Sharipov, Essen Suleimenov, Bolysbek Utelbayev, Galymzhan Maldybayev, Maxat Myrzakhanov  APPLICATION OF COMBINED ELECTROCHEMICAL REACTIONS IN METALLURGICAL TECHNOLOGIES
Rustam Sharipov, Maxat Myrzakhanov, Essen Suleimenov, Bolysbek Utelbayev CORROSION: PROBLEMS AND CHALLENGES
Vesna Conić, Suzana Dragulović, Dragana Božić, Dragan Milanović, Ivana Jovanović, Srđan Stanković, Jelena Avdalović CORRELATION OF Fe <sup>2+</sup> WITH Cu <sup>2+</sup> AND Zn <sup>2+</sup> IN THE BIOLEACHING PROCESS
Vesna Conić, Suzana Dragulović, Dragana Božić, Dragan Milanović, Ivana Jovanović, Srđan Stanković, Jelena Avdalović COMBINATION OF CHEMICAL AND BIOLEACHING PROCESS FOR Cu AND Zn RECOVERY FROM THE SEDEX TYPE ORE
ENVIRONMENTAL PROTECTION
Vesna Marjanović, Aleksandra Ivanović, Nevena Marjanović SIGNIFICANCE OF THE SWOT ANALYSIS FOR MONITORING THE IMPROVEMENTS OF APPLICATIONS THE ISO 14001: 2015 STANDARD205



Milenko Jovanović, Daniel Kržanović, Radmilo Rajković, Miomir Mikić, Emina Požega ADVANTAGES AND PURPOSE OF BIOCOMPOSITE GEOGRIDS	
Milenko Jovanović, Daniel Kržanović, Radmilo Rajković, Miomir Mikić, Emina Požega APPLICATION OF GEOGRIDS IN RECULTIVATION MEASURES OF DEGRADED LAND	213
Miomir Mikić, Emina Požega, Radmilo Rajković, Milenko Jovanović, Daniel Kržanović	
RECULTIVATION OF DEGRADED AREAS FORMED BY DEPOSITION OF TAILINGS AT THE FLOTATION TAILING DUMP "STUBIČKI POTOK", LEPOSAVIĆ	217
Viša Tasić, Tatjana Apostolovski-Trujić, Ivan Lazović, Nikola Mirkov, Zvonko Damnjanović	
AUTOMATIC METEOROLOGICAL STATION (AMS/2022) BASED ON THE LOW-COST SENSORS (part 1)	221
Viša Tasić, Tatjana Apostolovski-Trujić, Ivan Lazović, Nikola Mirkov, Zvonko Damnjanović	
AUTOMATIC METEOROLOGICAL STATION (AMS/2022) BASED ON THE LOW-COST SENSORS (part 2)	225
RELATED FIELDS: MECHANICAL ENGINEERING, CIVIL ENGINEERING, ARCHITECTURE, ELECTRONICS, INFORMATICS, MANAGEMENT, ETC.	
Nenad Marković, Slobodan Bjelić, Filip Marković	
SIMULATION MODEL OF DYNAMIC STATES IN AN ASYNCHRONOUS MACHINE WITH A SHORT-CIRCUITED ROTOR	231
Slavica Miletić, Marko Trišić, Ana Milijić, Emina Požega, Slađana Krstić	
AHP ANALYSIS OF THE COMPETENT LABORATORY ACCREDITATION STAFF	237
Tanja Stanković, Nikola Stanić, Dejan Bugarin, Aleksandar Milijanović	
ECONOMIC ANALYSIS OF INVESTMENTS IN CAPACITY INCREASE TO 1,000,000 TONS OF LIMESTONE AT THE KAONA SURFACE MINE NEAR KUČEVO	241
INDEX OF AUTHORS	247

## Interestinal October

### 53<sup>rd</sup> International October Conference on Mining and Metallurgy

3 - 5 October 2022, Bor, Serbia https://ioc.irmbor.co.rs

# RECULTIVATION OF DEGRADED AREAS FORMED BY DEPOSITION OF TAILINGS AT THE FLOTATION TAILING DUMP "STUBIČKI POTOK", LEPOSAVIĆ

Miomir Mikić<sup>1</sup>, Emina Požega<sup>1</sup>, Radmilo Rajković<sup>1</sup>, Milenko Jovanović<sup>1</sup>, Daniel Kržanović<sup>1</sup>

<sup>1</sup>Mining and Metallurgy Institute Bor, Zeleni bulevar 35, 19210 Bor, Serbia, E-mail: miomir.mikic@irmbor.co.rs

#### **Abstract**

Degraded areas were formed by deposition of flotation tailings at the location of "Stubicki potok" near Leposavić. The final couture of the flotation tailing dump was designed, and it is at the elevation K + 570 m above sea level. In order to protect the environment, the protection measures are taken at the flotation tailing dump by reclamation of all degraded areas. For this purpose, an analysis will be performed to determine the optimal method of reclamation. In order to prevent the air pollution and erosion of tailings material through torrents and its transport to the surrounding land, a special attention is paid to the possibility of afforestation and greening of degraded areas by the deciduous and coniferous species. In this way, the seedlings of ash tree and hornbeam are planned applying the biological reclamation. The alternating combination of these plant species enables the binding of substrate and gives a beautiful aesthetic appearance to the environment.

Keywords: flotation tailings, environment, reclamation

### 1 INTRODUCTION

The newly formed flotation tailing dump "Stubički Potok" is located in the immediate vicinity of Leposavić. It belongs to the Trepča mine. The location of the flotation tailing dump was chosen to be near the flotation plant located to the east, next to the main road M-22.3 Raška - Leposavić.

The flotation tailings dump itself is located in the west of the existing one, i.e. active flotation tailings pond consisting of three fields, which will be united according to the existing project (Figure 1).

The location of the new flotation tailing dump was chosen due to the advantages of the existing terrain, namely it is located in a basin, between two peaks of southern Rogozna. The basin has a west-east direction. The river Ibar with its bed is situated between the two flotation tailing dumps. In the foreground, the terrain is quite flat, after that the southern slopes of the Rogozna mountain begin to spread. They are characterized by a steep slope and vegetation.

The approach to the location in question is from the main road M-22.3 Raška - Leposavić, which continues to the rural road leading to the foot of the future dam of the newly designed flotation tailing dump.

The pulp pipeline from the flotation to the flotation tailings pit is placed under the main road, and then extends parallel to it and part of the railway line. The pulp pipeline was installed to the existing flotation tailing dump, and to the newly designed one; it will be routed under it and transferred by a bridge over the river Ibar to the newly designed flotation tailing dump.

### 53<sup>rd</sup> International October Conference on Mining and Metallurgy

3 - 5 October 2022, Bor, Serbia https://ioc.irmbor.co.rs



Figure 1 Spatial location of the "Stubički Potok" flotation tailing dump and surrounding facilities

### 2 CHOICE OF RECULTIVATION METHOD

From the point of view of technology, the flotation tailings represent a necessary mining facility, and from the point of view of the environment, a real danger to the ecological elements of the environment, whether they are in operation or disposal process has been completed.

The impact of flotation tailings on the environment is reflected in the impact on the basic life factors: water, air and soil. In this case, the flotation tailing dump "Stubički Potok", due to its characteristic position and size, can be viewed as a potentially large polluter. Due to this reason, it is necessary to take all the measures that will enable a reduction of the potentially negative impact of flotation tailings to reasonable limits, preferably to a minimum. This will be done applying the adequate measures. One of the basic measures is remediation of the flotation tailing dump. Applying the optimal recultivation will greatly reduce the dust emissions from the flotation tailing dump, prevent washing of material from dams and slopes of the flotation tailing dump, and indirect pollution of surface and underground water, occurrence of faults, initiation of the bio-pedological processes in degraded land, as well as the establishment of vegetation on the beaches of the flotation tailing dump [1].

The basic object of recultivation the physically, chemically and biologically damaged lands is to establish the function of managing the land space, as a resource that has been damaged by the anthropogenic activities.

The added humus layer of the soil serves to activate the work of soil microflora and initiate pedological processes in a direction of creation the organic matter and later humus, as well as the accessible elements for plant nutrition.

Due to the condition of surfaces after disposal of flotation tailings and specific pedological, microclimatic and climatic conditions for recultivation the "Stubički Potok" flotation tailing dump, an optimal recultivation with grassing is foreseen.

The recultivation will take place in two phases: technical and biological phase, and dynamics of works are expected to last for two years.

### 3 DEGRADED SURFACES

During the formation of the "Stubički Potok" flotation tailing dump, the natural surfaces will be degraded. The total area that has been degraded is 279800 m<sup>2</sup>. The flotation tailing dump will be formed by damming the Stubički stream with a 70 m high dam, elevation K+575. Within the reservoir, the flotation tailings will be deposited up to elevation K+570.

### 53<sup>rd</sup> International October Conference on Mining and Metallurgy 3 - 5 October 2022, Bor, Serbia

https://ioc.irmbor.co.rs

### 4 TECHNICAL PHASE OF RECULTIVATION

Technical reclamation includes the degraded areas of the flotation tailing dump, i.e., the dam and dry beaches. The technical phase of reclamation at the "Stubički Potok" flotation tailings pond represents the stage of preparatory works, which enable the implementation of biological reclamation. As part of technical recultivation, in order to ensure the execution of works, several operations will be carried out, namely: excavation, loading, transport, unloading of soil humus material on degraded surfaces. At the same time, the final layer of soil material will be formed on the dry beaches of the flotation tailing dump. After formation the final layer, the agrotechnical works are carried out to prepare the substrate for grassing these areas. Within the framework of technical recultivation, the works on excavation pits for seedlings are also included. Excavation of pits will be carried out by machine, and on surfaces where mechanized access is impossible, such as dam slopes, excavation will be done manually.

### **5 BIOLOGICAL PHASE OF RECULTIVATION**

The biological phase of optimal recultivation is the application of phytomelioration measures on the previously prepared soil substrate (degraded surface) in order to establish and survive vegetation for later formation the stable ecosystem. The greening of the degraded surface has primarily the role of environmental protection and, at the same time, contributes to a better appearance of the environment and better microclimate of the area.

A biological method of recultivation will be applied for the greening of degraded areas at the location in question, namely:

- Sowing a mixture of grasses 35 g/m $^2$  in the mixture (350 kg/ha):
  - Red fenugreek (50%)
  - English rye (35%)
  - Yellow star (10%)
  - White clover (5%)
- > Shrub vegetation: *Carpinus orientalis*. It is used for afforestation of bare areas and prevention of erosion, so it is a good choice for afforestation of the subject area.
- ➤ Woody plants: Black ash *Fraxinus ornus L*. It was chosen for its characteristics to bind the soil well on steep terrains.

In this case, the biological phase of reclamation involves a combination of afforestation and grassing of degraded areas.

Grass will cover the degraded areas of the flotation tailing dump, namely beaches and dams. If the conditions are right, grassing is preferably done in autumn.

The planting of deciduous shrub crops implies a square scheme, on flat surfaces, with a mutual arrangement of 3 m, and about 1100 seedlings can be planted on one hectare. The planting of deciduous shrub crops on the slopes of the landfill will be carried out according to a triangular scheme with a spacing of 3 m, with about 1100 seedlings per hectare. The distance between rows on the slopes of dam is 3 m.

Figure 2 shows the transverse profile of the flotation tailing dam with the arrangement of crops for afforestation. 1100 seedlings per hectare were adopted for the planting of hornbeam and black ash. The picture shows that the combined method of grassing and afforestation of the areas was carried out.

### 102-022 International October

### 53<sup>rd</sup> International October Conference on Mining and Metallurgy

3 - 5 October 2022, Bor, Serbia https://ioc.irmbor.co.rs

A mosaic of culture was planted on the beach of the flotation tailing dump (Figure 3). Roads for mechanization were designed along the beach, which were covered with grass.

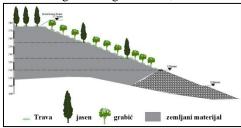


Figure 2 Sketch of the cross-section of the dam of the flotation tailing dump showing the arrangement of cultures

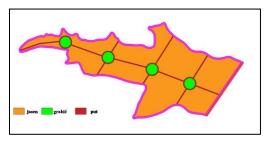


Figure 3 Sketch of the cross-sectional profile of the beach of the flotation tailing dump showing the distribution of cultures

#### 6 CONCLUSION

The restoration and revitalization of the space represents the last, very important phase (after the end of exploitation) and requires appropriate planning activities for its realization.

In this case, the effects of recultivation of degraded areas are reflected in the fact that:

Forest plantings enable better binding of the soil, stimulate the development of ground flora, activate pedological processes in the substrate with the root system, prevent insolation and drying of the soil, blowing of strong winds and raising of dust.

The application of grass cover on the final levels aims to prevent the erosion of humus (soil) applied in a layer of 50 cm height and enable the creation of grass surfaces.

Afforestation of degraded areas contributes to the environmental protection, improvement of the microclimate and aesthetic appearance of the environment.

### ACKNOWLEDGMENTS

This work was financially supported by the Ministry of Education, Science and Technological Development of the Republic of Serbia, Contract no. 451-03-68/2022-14/200052.

### REFERENCES

[1] M. Mikić, D. Urošević, R. Rajković, M. Jovanović, Recultivation of Degraded Areas Formed by Depositing Tailings at the Flotation Tailing Dump "Valja Fundata", Majdanpek, Mining and Energy 2021, 12<sup>th</sup> Symposium with International Participation, Sustainable Development in Mining and Energy, May 21, 2021, pp. 202-210.